



MABION
Biologics CDMO

Your End-to-end Biologics CDMO partner

Presentation of Mabion's services

Drug Substance Manufacturing

Fill & Finish

Process Development

Gene to Vial:
End-to-end
Development

Analytics

Cell Line Development & Banking

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About us

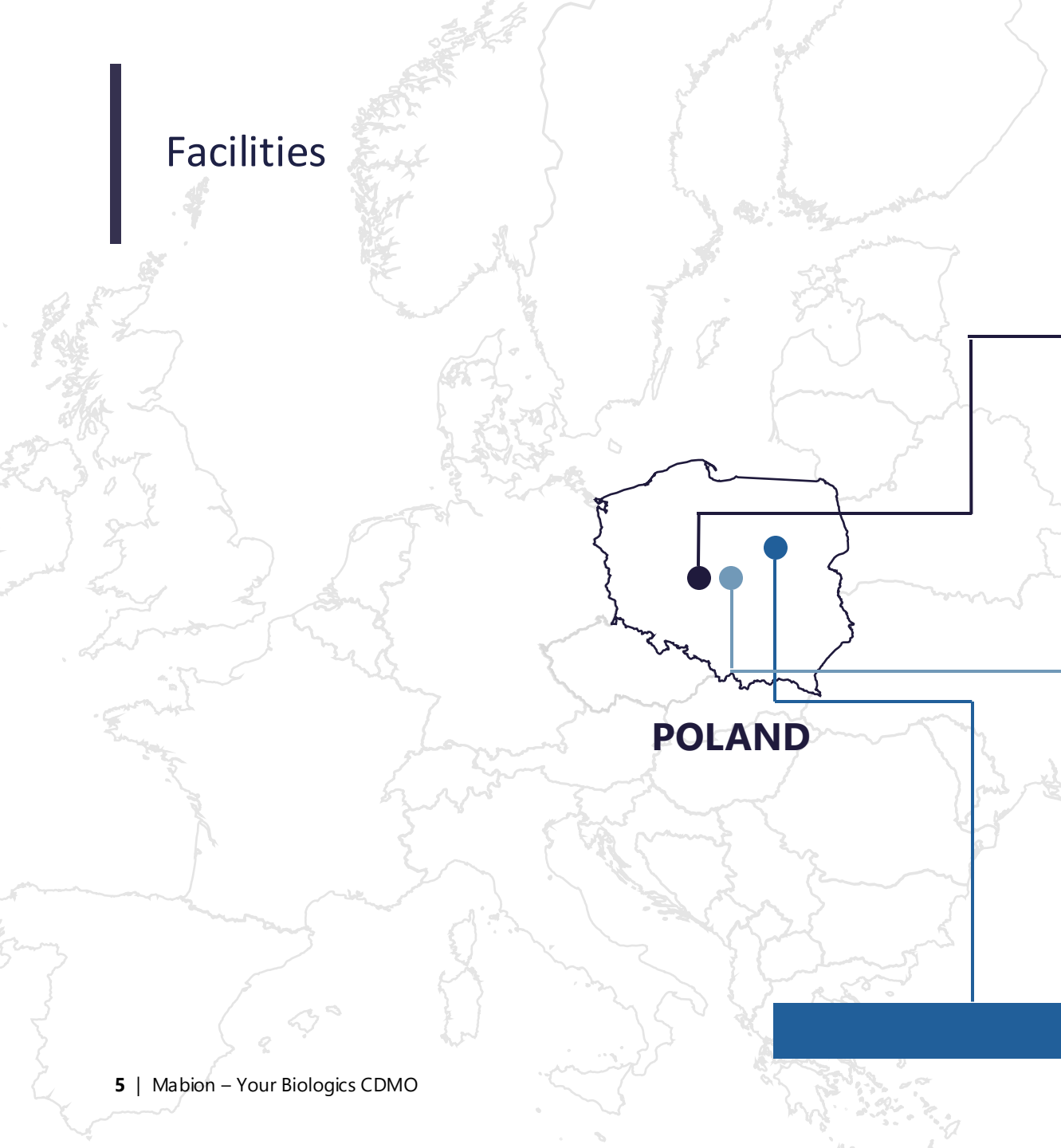
About us

With a history spanning 17 years, Mabion has a wealth of experience in developing and manufacturing of biologic drugs, allowing us to meet the needs and requirements of the most demanding clients. Along with extensive bioanalytical capabilities and expertise in sterile manufacturing, packaging and serialization, we offer complete, end-to-end CDMO services.

Our Quality Management System, covering GMP, GLP, GCP and ISO, has been inspected by multiple authorities, assuring that services delivered by Mabion satisfy all regulatory requirements.



Facilities



Konstantynów Łódzki Facility

Mariana Langiewicza 60 Str., 95-050 Konstantynów Łódzki, Poland

GMP, ISO-certified

- Manufacturing** Clinical, Commercial
- Development** Process, Analytical methods
- Analytics** Analytical/QC services for GMP/non-GMP product testing, incl. Cell Based Assays
- Quality**
- Regulatory**

Łódź Facility

Fabryczna 17 Str., 90-344 Łódź, Poland

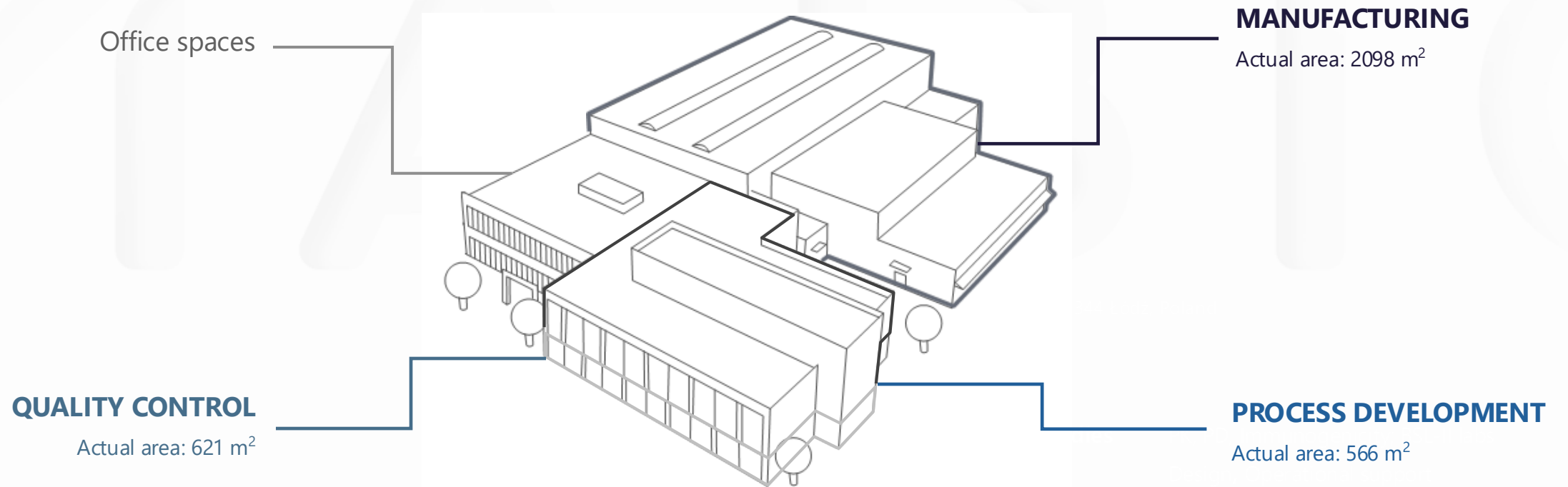
GLP-certified

- Bioanalytical studies** PK, PD, Immunogenicity; BSL-II labs
- Clinical trials** Design, Operational support

Warsaw 1,5 h from airport to HQ

Main manufacturing facility

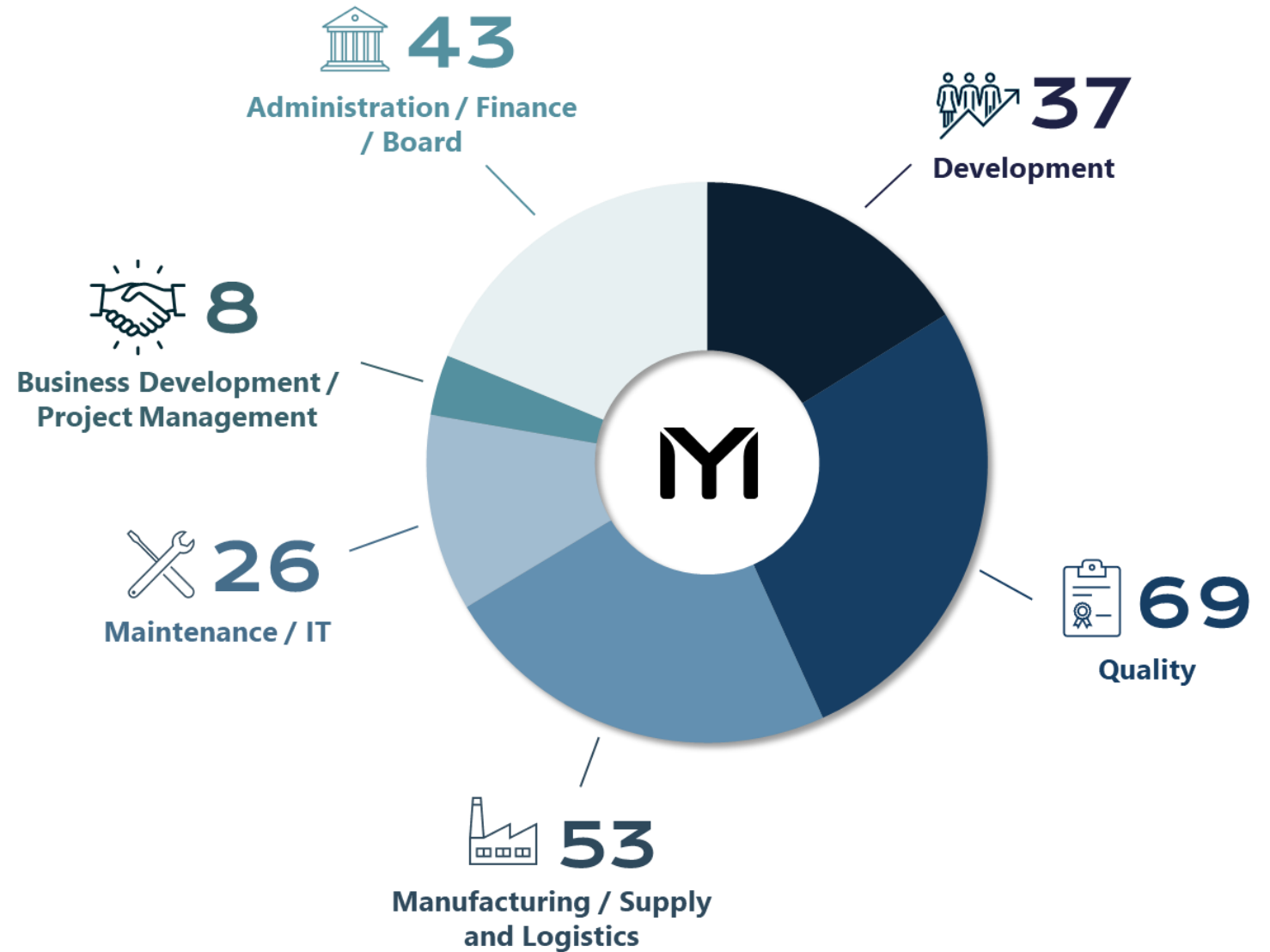
Konstantynow Lodzki





Our team

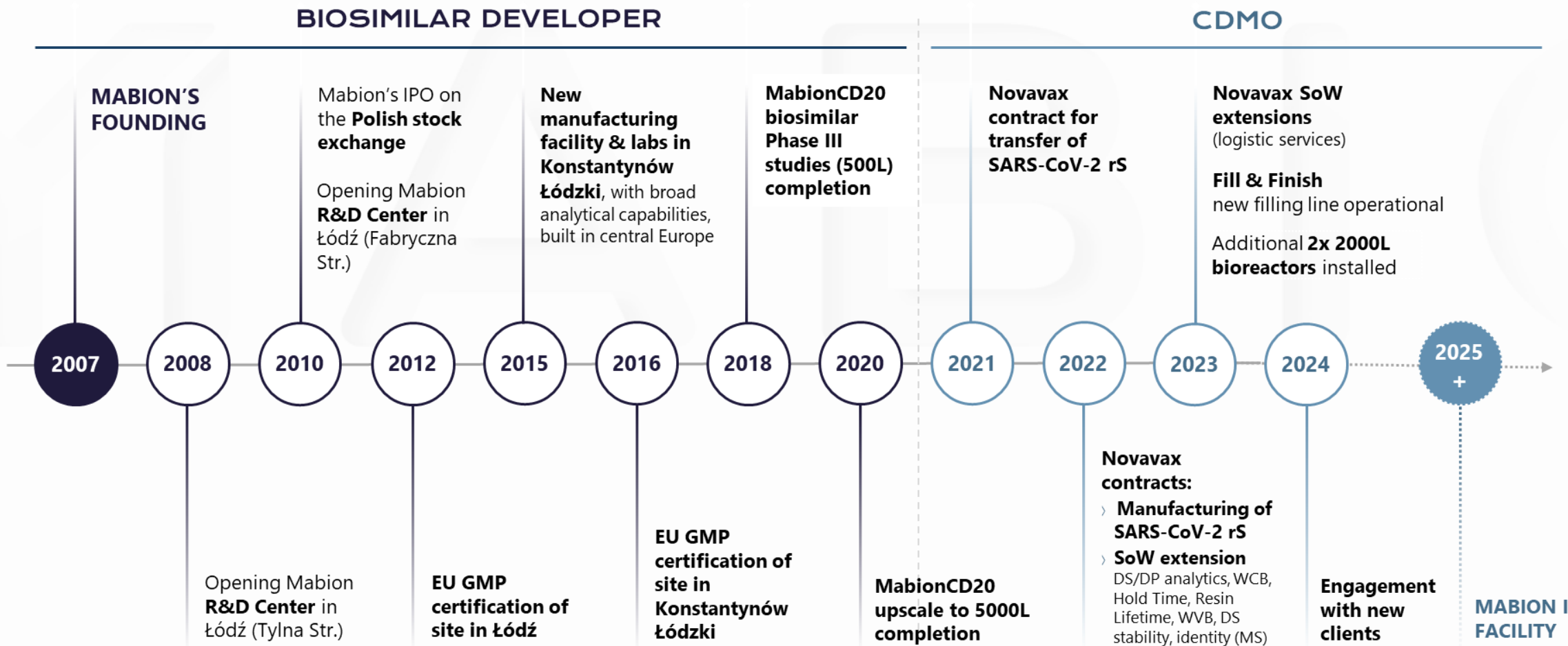
Our team





History and transformation into CDMO

History and future of Mabion



History and transformation

Integrated biopharmaceutical company built on experience with developing own biosimilar products

Thanks to the key competencies and assets acquired by developing own biosimilars, Mabion seized a market opportunity and in 2021 began its transformation into a full-service CDMO that it is today.



We have developed advanced competencies in biologic drug technology using cell lines and monoclonal antibody engineering for **development, manufacture and control of biosimilars**



We have developed effective processes that allow us to systematically obtain products of **high quality** within agreed timelines



We have achieved a high level of integration, and we offer a **broad spectrum of services** in the areas of protein development, analytics and manufacturing, as well as consulting and regulatory advisory services



We have a **dynamic team with strong interdisciplinary experience**, competence to operate under GLP/GMP and an open approach ('can do' attitude)



We have **modern analytical and manufacturing assets** located in the EU (Poland)



We operate in compliance with the highest quality standards in the industry: **GMP, GCP, GLP, ISO**

We have validated our competencies, and we have begun to monetize the resources we have built through our first commercial collaboration



BUILDING COMPETENCE AND RESOURCES

TRANSFORMATION INTO A BIOLOGICS CDMO

2007

2021



Quality

Mabion's Quality Management System (QMS)



Quality systems operating at Mabion include **EU-GMP** for manufacturing (since 2012), **GLP** for bioanalytical studies (since 2012) and **ISO**. Mabion QMS was built following **EudraLex vol. 4** principles.



As a result, robust **GMP** processes have been established, ready to accommodate any Client's quality requirements, including compliance with the **US FDA cGMP**.



Compliance with GMP, GLP and ISO

KONSTANTYNÓW ŁÓDZKI



Good Manufacturing Practice

- ▶ Good Manufacturing Practice (GMP) is a system for ensuring that products are consistently manufactured and controlled according to quality standards.
- ▶ It is designed to minimize the risks involved in pharmaceutical production that can't be eliminated through testing the final product.
- ▶ **GMP certificate was granted in April 2017 for Konstantynów Łódzki facility - Scientific and Industrial Complex of Medical Biotechnology** (Previously, in November 2012, for the Research and Development Centre in Łódź).



International Organization for Standardization

- ▶ Mabion holds three **ISO certificates**: **14001**:2015 environmental, ISO **45001**:2018 work safety regulations, ISO **50001**:2018 energy management.
- ▶ Audits were performed by **independent** certified specialist **SGS Polska / SGS UK / SGS Italy**.
- ▶ Certificates were issued in 2023 for **3 years period**.

ŁÓDŹ



Good Laboratory Practice

- ▶ GLP defines a set of rules and criteria for quality system management of research laboratories in order to ensure the trustworthiness of laboratory data, including bioanalytical data from clinical studies and preclinical studies during drug development.
- ▶ **Mabion was granted GLP certificate in March 2012 and has been continuously re-certified every 2 years (recent GLP certificate is from 2024).**
- ▶ Holding this certificate indicates that studies and analyses carried out at Mabion meet high international quality standards.

Audit and inspection records

- ▶ Since its founding in 2007, Mabion has passed multiple inspections and audits demonstrating compliance with **GMP, GLP** and **GCP** practices as well as **ISO 9001** and **ISO 14001/45001/50001** standards.
- ▶ Quality assurance is subject to rigorous and continuous improvement through internal and external audits.
- ▶ **Mabion became GMP and GLP compliant in 2012.** No critical findings were ever identified.



11

GMP
inspections



8

GLP
inspections



5

ISO
audits



9

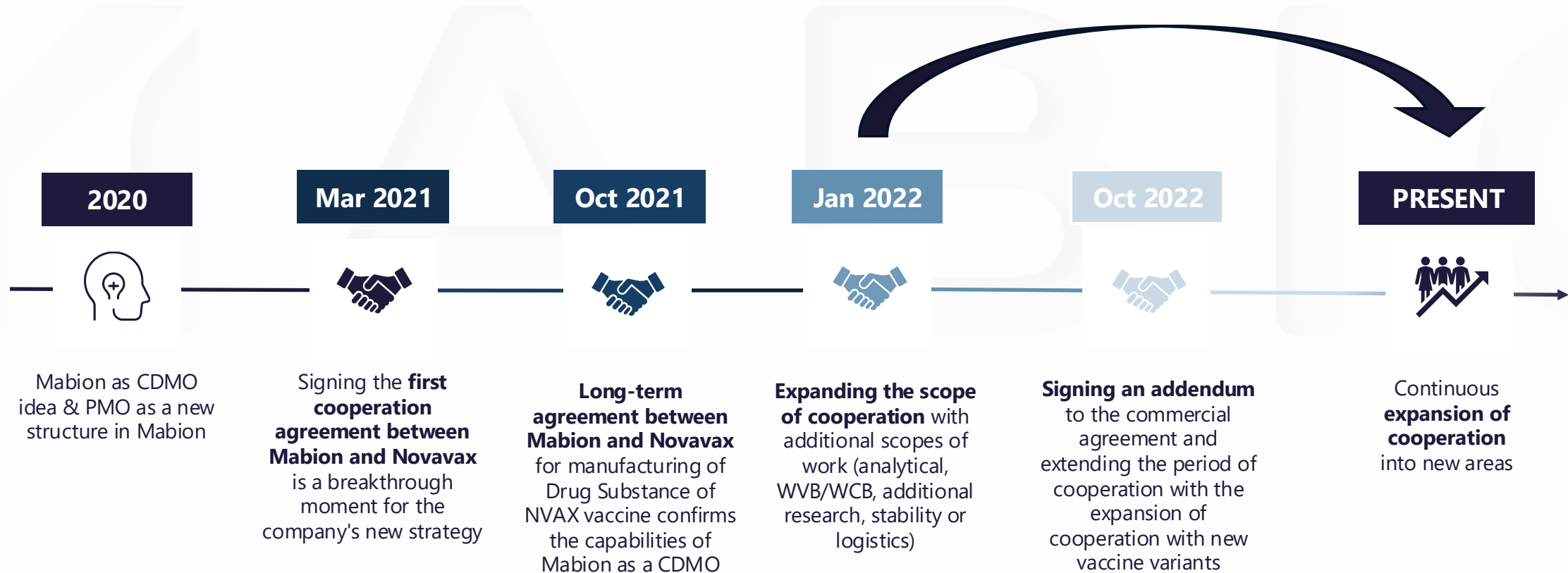
GMP
audits



Case study: cooperation with Novavax

Our path to becoming a CDMO

From an idea to a company providing services in diverse biotechnology fields

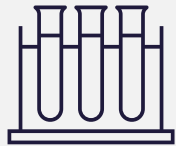


Cooperation with Novavax

Notable accomplishments in lab-scale, analytics and process transfer

Mabion successfully finalized the feasibility phase during which the Novavax protein production process was transferred and scale-up to our facility **within 3 months and ahead of schedule.**

During this period, Mabion has accomplished:



**Successful
lab-scale batches**



**Successful
full-scale batches**



**Transfer of DS
release testing
analytical methods**



**Generation of
>100 documents**
(SOPs, summary
reports, etc.)



The entire process,
from agreement
signing to the final
report and client
approval,
took 30 weeks

Cooperation with Novavax

Notable accomplishments in manufacturing of DS for COVID-19 vaccine

Novavax - Mabion Commercial production is a success with further extension of the scope of cooperation as well as future business development activities. Mabion has been able to adjust the work and schedule for Novavax's needs in short term and jointly solve process and analytical challenges.

Batch success rate and manufacturing schedule adherence per value stream and production suite were assessed on **100% in the KPI Analysis** performed by Novavax.

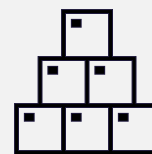
Until now, Mabion has accomplished:



100% successful engineering and transfer batches



Successful completion of PPQ batches



GMP production of DS of SARS-CoV-2 in 2,500L scale started



No failed batches and safety events



KPI scorecard review showed no safety events, great batch success rate and schedule adherence

Mabion as a trusted CDMO partner

The best testimony to our quality and reliability as CDMO is the **recommendation issued by Novavax** based on a 3-year history of **successful collaboration on the protein COVID-19 vaccine**.

”

„Mabion demonstrated flexibility and a high level of customer focus at the time when the Omicron variant arrived, as they managed to swiftly adapt the manufacturing process to the production of a modified vaccine antigen. This seamless transfer of technology and prompt commencement of the production for a new variant highlighted Mabion's agility and technical prowess.“

”

”

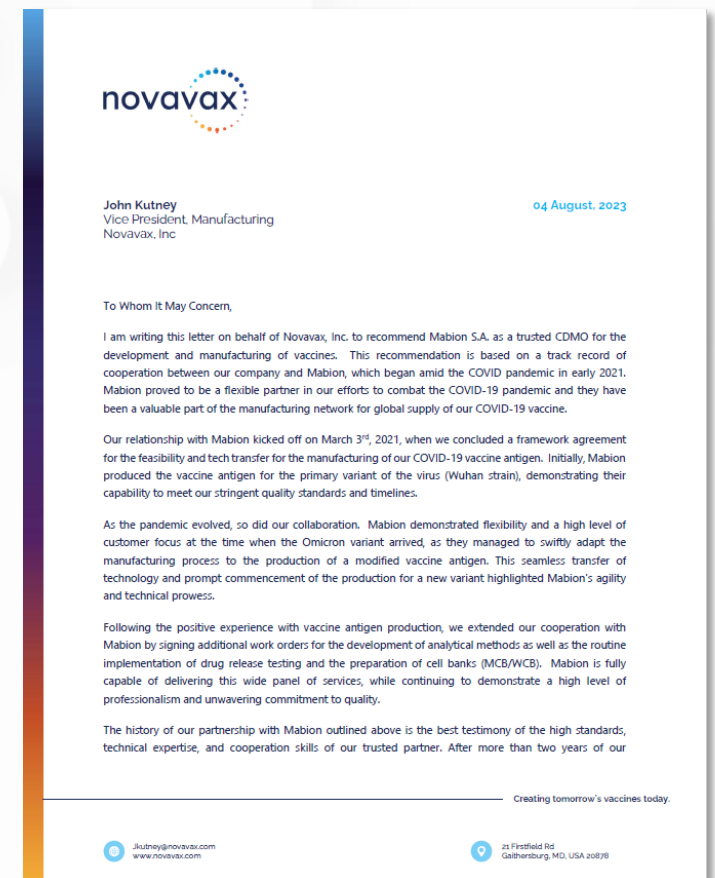
„(...) based on the outstanding results of our cooperation, we can enthusiastically recommend Mabion as a trusted and reliable CDMO for the development and manufacturing of vaccines. The exceptional capabilities, state-of-the-art technologies and commitment to quality make Mabion an invaluable partner for any company wishing to outsource their key process.“

”

”

„Mabion is fully capable of delivering this wide panel of services, while continuing to demonstrate a high level of professionalism and unwavering commitment to quality.“

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Our services

Drug Substance Manufacturing

Fill & Finish

Process Development

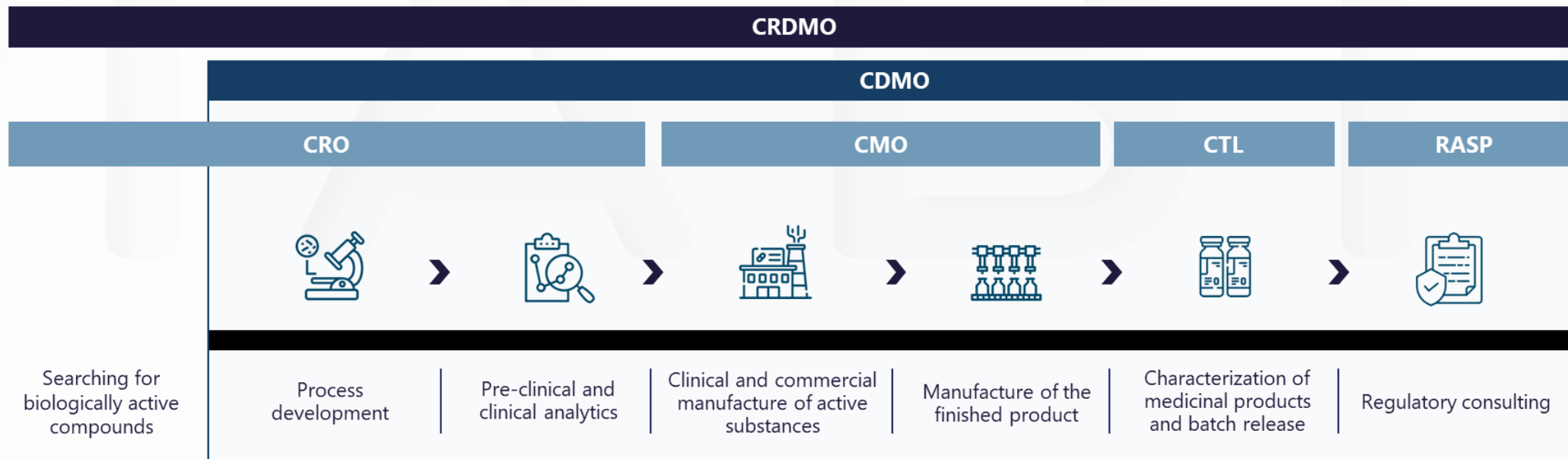
Gene to Vial:
End-to-end
Development

Analytics

Cell Line Development & Banking

Mabion offers a comprehensive portfolio of services for a wide range of biological products

As an integrated CDMO, Mabion offers a full range of services, with a focus on recombinant protein technologies and antibody format, within which Mabion has all needed assets and is ready to execute commercial orders.



- ▶ High level of integration and ability to address only selected stages from the entire CDMO service value chain (e.g., CMO, CTL, RASP, part of CRO)

Project management



With every project entrusted to Mabion, comes a **dedicated project manager**. This committed person ensures that your project is given the utmost attention.

Our approach to **project management** is the key component of Mabion's commitment to provide **a world-class, customer-oriented outsourcing experience**. By fulfilling this commitment, we are capable of delivering the **top-quality services at competitive prices**.

Drug Substance Manufacturing

UPSTREAM PROCESS

- ▶ Mammalian & insect cell cultures
- ▶ 2 x 2000 L, 2 x 200 L, 2 x 50 L stirred-tank, single-use bioreactors from Cytiva
- ▶ 2 x 2500 L and 4 x 250 L orbital shaking bioreactors
- ▶ Medium & supplements preparation and storage capacity

DOWNSTREAM PROCESS

- ▶ Separation technologies (depth filtration & centrifugation)
- ▶ Affinity chromatographies Ion-exchange chromatographies
- ▶ Ultra/diafiltration
- ▶ Nanofiltration
- ▶ Sterile filtration
- ▶ Formulation
- ▶ Buffer preparation

Drug Substance Manufacturing

Fill & Finish

Process Development

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Cell Line Development & Banking

Fill & Finish

- ▶ Automated filling line
- ▶ Automated product inspection
- ▶ Secondary packaging
- ▶ Product storage and transportation
- ▶ Serialization



Drug Substance Manufacturing

Fill & Finish

Process Development

Gene to Vial:
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Process Development

- ▶ Upstream process development
- ▶ Downstream process development
- ▶ Process space & process characteristics
- ▶ Process scale up
- ▶ Analytical methods development & validation
 - › Structural assays
 - › Physicochemical assays
 - › Biological/functional assays
- ▶ Comparability & similarity assessment
- ▶ Reference standard establishment
- ▶ Clinical and pre-clinical analytics development

Drug Substance Manufacturing

Fill & Finish

Process Development

Gene to Vial:
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Cell Line Development & Banking

Gene to Vial: End-to-End Development

- ▶ Cell banking
- ▶ Process development
- ▶ Analytical development
- ▶ Drug Substance manufacturing
- ▶ Fill & Finish
- ▶ Suite of services specifically tailored to the project

Drug Substance Manufacturing

Fill & Finish

Process Development

Gene to Vial:
End-to-end
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Analytics

Cell Line Development & Banking

Analytics

- ▶ Drug characterization services
 - › Physiochemical analytics
 - › Structural analytics
 - › Biological analytics
 - › Clinical and pre-clinical analytics
- ▶ GMP release testing
- ▶ QC testing of intermediate product, Drug Substance, Drug Product, reference product
- ▶ Analytical methods development and validation
- ▶ Comparability and similarity studies
- ▶ Characteristics of reference standard
- ▶ Long-term, accelerated and stress stability study
- ▶ Environmental monitoring

Drug Substance Manufacturing

Fill & Finish

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Cell Line Development & Banking

- ▶ Cell line development:
 - › Clone selection
 - › Stable and highly productive monoclonal cell line
 - › Culture medium optimization
- ▶ Non-GMP Research Cell Banks (RCB)
- ▶ cGMP Master Cell Banks (MCB)
- ▶ cGMP Working Cell Banks (WCB)

Drug Substance Manufacturing

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Thank you

MABION
Biologics CDMO



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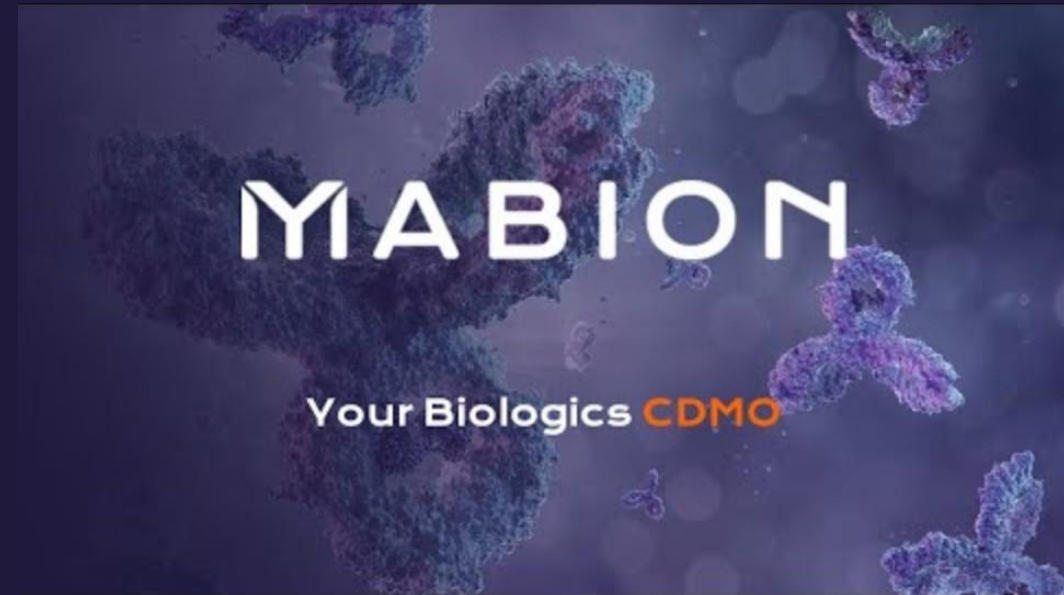


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Watch a video presenting Mabion:



Link: <https://www.youtube.com/watch?v=qhkeojtEdW8&t=10s>

**For more information about our services please visit
our new website:**

<https://www.mabion.eu/>