



# ***Helee Group***

# ***Sichuan Huili Industry Co., Ltd.***

official website: [www.heleegroup.com](http://www.heleegroup.com)

HUILI  
INDUSTRY



# Milestone



**1989**

**Chengdu Hui Li Packaging Co., Ltd.**

Injection Box



**1998**

**Chengdu Dazheng Printing Co.,Ltd**

Unit Carton



**2000**

**Chengdu Nachuan Polymer Material Research Institute**



**2003**

**Sichuan Huashan college investment Company**

PVC



**2005**

**Sichuan Pharmaceutical Co., Ltd.**

Pharmaceuticals



**2021-**

**DY Phase2 (Rigid Pack)  
DY Phase3 (Plastic Bottle)  
HY Phase4 (Aclar)**



**2017-2020**

**Deyuan Phase1 (Carton Facility)  
Pharma Research Institution  
Pharma Dist.Co.**



**2014-2016**

**HL Phase3 expansion**

ACLAR:  
PCTFE/PVC



**2012-2013**

**Chengdu Zhongding Weike Investment Co.,Ltd.**

Acceleration kick-off  
rich variety products



**2007**

**Sichuan Hui Li Industry Co.,Ltd.**

Alu Blister Foil



## Segments



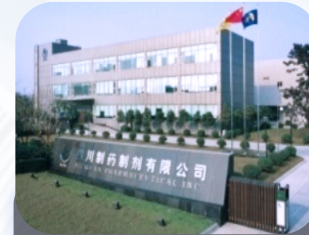
**Rigid & Flexible Packaging**  
Hui Li Production Base



**Paper Packaging**  
Deyuan Production Base



**Plastic Packaging**  
Deyuan Production Base



**Pharmaceuticals**  
Sichuan Pharmaceuticals Inc. Ltd



**Bio-tech**  
Sichuan Chuanweikang Bio-tech  
Co.,Ltd.



**Medicine Distributing**  
Sichuan Delepu Medicine  
Distributing Co.,Ltd.



**R&D Pharma**  
Chengdu Jingfu Med-Tech  
Co.,Ltd.



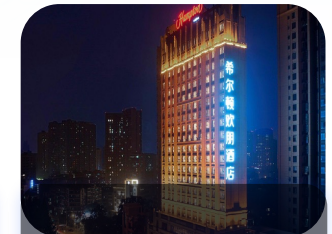
**Medical Device**  
Sichuan Chuanlishu Medical  
Device Co.,Ltd.



**Financial Investment**  
Sichuan Hui Li Weike Investment  
Co.,Ltd.



**Real Estate**  
Chengdu Huashan University  
Investment Co.,Ltd.



**Hotel**  
Chengdu Hilton Hampton Hotel

《《 Helee Group 1989 as large-scale private enterprise group has the most comprehensive capability in China Packaging Industry 》》



Enterprise scale



**\$30Mil**

Hui Li Industry  
Asset



**3**  
Facilities



**1200+**  
Employees



**200,000m<sup>2</sup>**  
Production base



**4**  
Business Units



**29+2**  
Representative offices



**1300+**  
Clients



# Pharma Packaging

« Top pharma packaging manufacturer in China, providing an all-in-one portfolio. »

HuiLi Pharma Packaging

HuiLi Pharma Packaging

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HuiLi Pharma Packaging

HuiLi Pharma



Rigid PVC Film



PVC/PVDC Film



Aclar/PVC Film



PVC/LDPE、PVC/EOE



PVC/LDPE Suppository Film



PET/LDPE、PET/EOE



Ampoule Tray



Aluminum Blister Foil



Alu-Alu Cold Form Foil



Tropical Foil



Suppository Foil



Strip Foil



Desiccant Foil



Child-Resistant Packaging



Sachet Film



Paper Sachet Film



Stick Packaging Film



Laminated Pouch



Moisture-proof Pouch



Medical Device Packaging



Condom Packaging Film



Peelable Lidding Film



PE Film (Pouch)



Easy-Tear Film



Paper Box & Code



Label Package Insert



Plastic Bottle & Gasket



Plastic bottle



# FMCG Packaging

Diversified food packaging aiming to satisfy our clients' increasing demands.

HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging HuiLi FMCG Packaging

- ❑ Laminated Film
- ❑ 3-side seal, central-seal bags
- ❑ Doy-pack, Quad-Seal, Flat bottom
- ❑ Die Cut Lidding
- ❑ Portion Control Packaging
- ❑ Tray
- ❑ Alu/Paper-Based Wrapper
- ❑ Folding Carton Boxes
- ❑ Packaging Sleeves
- ❑ Rigid Boxes
- ❑ Label/Code/Inserts
- ❑ ...

## Dairy



Die Cut Lidding



Yakult Lidding



Portion Control Lidding



Milk Powder Bag/Foil



Ice Cream Case/Foil



Cheese Wrapper



Sleeve

## Drink



Coffee Bag/Foil



Tea Bag/Foil



Instant Drink Bag/Foil



Pack Packaging



Water Label



Coffee Capsule Foil/Box



Single-Serve Pack

## Snack



Biscuit Foil



Nut Food Bag/Foil



Puffed Snack Bag/Foil



Confectionary



Cereal Box



Retort Food Bag/Foil



Vacuum Food Bag/Foil

## More



Pet Care



Agriculture Products



Condiments



Detergent Products



Frozen Food



Cosmetics



Electronics



## Pharma Packaging



Most popular quality-approved packaging products in overseas market.



### Aluminium Blister Foil



High performance lidding foils for pharmaceutical blister packaging (printed/plain/hard/soft).

### Coldforming Foil



Coldforming foil for total barrier blisters. Desiccant and anti-counterfeiting features can achieve additional protection.

### Rigid PVC and PVDC Film



Ideal protection achieved by sealing against blister lidding foil with monolayer, duplex, and triplex available.



## Pharma Packaging



Most popular quality-approved packaging products in overseas market.



### Sachet Foil



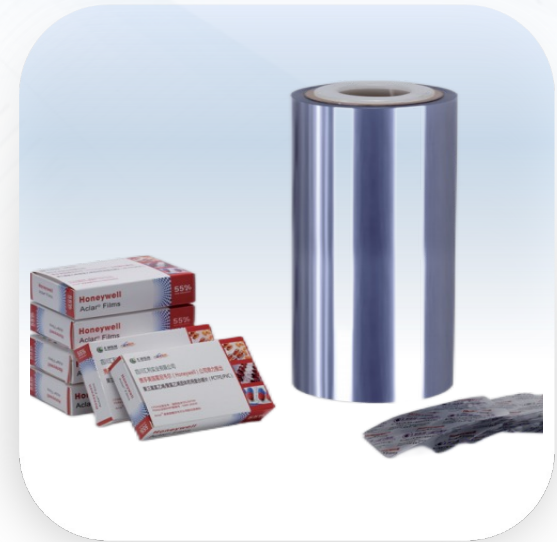
Pharmaceutical foil for sachet packaging with dose accuracy of powder and granulate.

### Stick Pack Foil



Pharmaceutical foil for stick packs with powder, granulate, or liquid packaged in a user-friendly and single-dose format.

### PVC/Aclar Film



PVC based Aclar laminated film for superior moisture barrier properties.





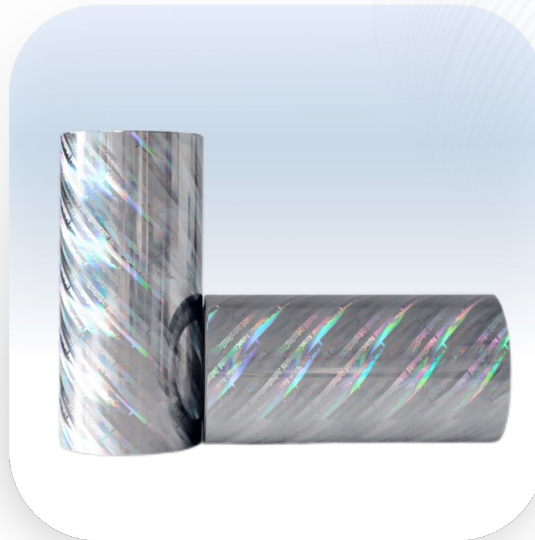
## Pharma Packaging



Hui Li has been also known for its featured products in overseas market.



### Holographic Foil & Hot Stamping Foil



*A visual protective feature with holograms on pharmaceutical packaging that change in appearance when packaging moves. A unique design inside the foil or film for pharmaceutical packaging differentiating.*

### Desiccant Foil



*Coldforming foil with a moisture absorbent integrated which enables the creation of a humidity-controlled environment*



## Production & Equipment

Strong productivity in pharma packaging, FMCG packaging, electronic packaging and healthcare packaging with 60 production lines and daily output over 350tons.

Three-year capacity planning USD730mil including: USD200mil for rigid packaging, USD300mil for flexible packaging, USD200mil for paper packaging, USD30mil for plastic bottle.



Preform Tray Line

### BU-Rigid Packaging

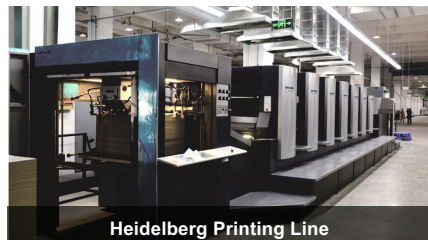
PVC, PVC/PVDC, PVC/Aclar:  
9 lines.  
Capacity PVC-60,000T, PVC/PE-  
6,000T, PVC-PVDC-5,000T.



Coating Line

### BU-Flexible packaging

Flex Laminations: 11 lines.  
Coating Blister Foil: 6 lines,  
capacity SP-30,000T, Alu-Alu  
3000T. Foil-4,000T



Heidelberg Printing Line

### BU-Paper Packaging

Paper Packaging: 13 lines with  
capacity 50,000T



Plastic packaging production line

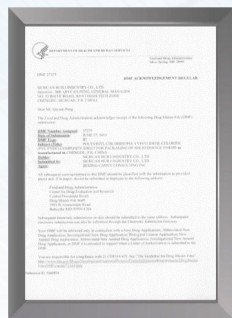
### BU-Plastic Packaging

BU-Plastic Packaging: production  
lines 8, annual capacity 1billion  
plastic bottles, 1billion Tray.



# Certifications

« Quality is always our top priority. »



DMF



ISO9001



ISO14001



ISO45001



ISO15378



ISO50001



FSSC22000



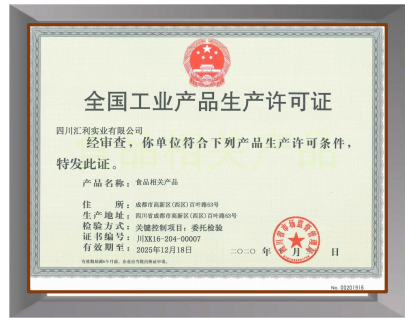
EU GMP



HALAL



FSC® -COC



QS Food



G7 Master Qualification



## Key Suppliers

It lays a good foundation for stable production quality and excellent property by using of quality raw materials.

Product	RM Supplier	Auxiliary Material Supplier
PVC、PVC/PE	Tosoh Japan、 LG Korea、 Hanhua Chemical、	Kaneka Japan、 Ruifeng Chemical、 Henkel
PVC/PVDC	LG Korea、 Solvay France	Kaneka Japan、 Ruifeng Chemical
PVC/Aclar	Honeywell USA、 LG Korea	Dows USA、 Mitsui Japan.
Blister Foil	Huxin、 Mingtai、 Dingsheng	DIC Japan、 Weikai、 Toyo Japan
Laminated film/pouch	Yingguan Shanghai、 Fulinda、 Sino-chem	Henkel German、 Co-mens
Alu-Alu/Tropical Foil	Hyosung Korea、 Mingtai、 Lufen	Dows USA、 Henkel Germany
Folding Carton	IP Sun、 APP、 Chengming、 Bohui	Koda USA、 Vulcan Italy、 DIC Japan
Label	Avery	



# Test & Inspection

## « CNAS Accredited Laboratory » Most complete inspection and testing instruments in China Packaging Industry »



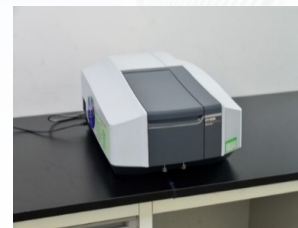
**Agilent Gas Chromatograph 8890**



**Shimadzu Gas Chromatograph GC2030**



**Thermo Fisher Infrared Spectrometer iN10**



**UV spectrophotometer UV-2600**



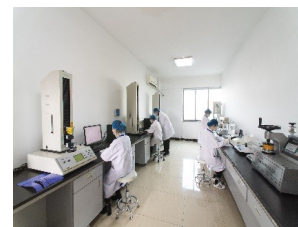
**Mocon OTR Meter OX-TRAN2/28H**



**Mocon WVTR Meter AQUATRAN3/38**



**Laboratory**



**Physical performance Test Room**





## R&D and Sustainability

Our leading R&D team in China Packaging Industry have strong scientific research capabilities, having achieved fruitful research results

**77**  
Invention Patents

US Patent    China Patent    Utility Model    Design Patent



BU-Rigid Packaging **16** for PVC, PVC/LDPE, Tray

BU-Flex Packaging **35** for Flexible Packaging Film & Bag , Coating Film

BU-Paper Packaging **16** for Cartons, Boxes

Our leading R&D team and test workshop have helped in undertaking national science & technology plan projects and governmental science and technology plan projects.

### HuiLi Sustainable Packaging



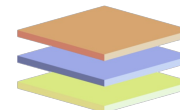
#### PED/PP, PLA/PBAT Tray

- Applicable in Food, Electronics, Pharma, and Cosmetics
- 100% degradable
- Cost Advantage



#### Sustainable BOPE Film

- High Stiffness
- Outstanding puncture resistance
- Superior bond strength of laminate
- High sealing strength
- Outstanding opening characteristics
- 100% Recyclable



-BOPE  
-Ink & Adhesive  
-SPE

We are seeking to contribute to sustainability and circular economy



## Global Reach

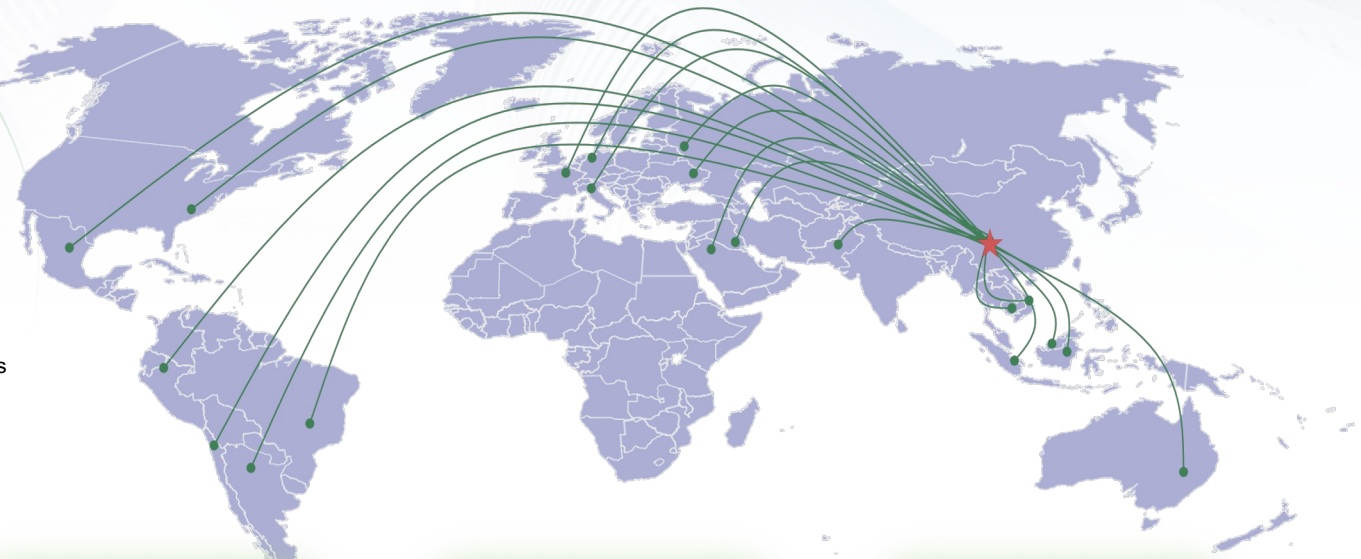
Helee has established business relationships with 1300+ clients, bringing cost savings and sincere dedicated service.

### China

Sales network covers 1000+ clients in 34 provinces with 24 provincial offices in China  
80 of top 100 enterprises in China's Pharmaceutical Industry

### Global

Sales network covers 200+ clients in 55 countries worldwide  
Part of our high-quality customers are ranked by the front of Global Pharma 1000 list



**Overseas in 55 countries  
260 clients**

**China Public Companies  
200 clients**

**China Pharma Top100  
80 clients**

**China Branded FMCG  
30 clients**



## Key Accounts



1300+ clients, 99% are pharma. Export business 20%.





## Expected Benefits from Helee



### All-in-One Portfolio

- ✓ The most comprehensive product assortments
- ✓ Meet client demands for choice and variety



### Quality Assurance

- ✓ High-standard quality management system
- ✓ Grade D cleanroom
- ✓ Complete detection and laboratory



### R&D and Sustainability

- ✓ Continuously reinforcing R&D capability
- ✓ Quick reactions to more technical or sustainable requirements



### Cost Savings

- ✓ Strong resource allocation competency
- ✓ High production efficiency
- ✓ Large-scale production effect



### Risk Reduction

- ✓ Stable social and economic environment
- ✓ Strong sense of responsibility to our clients
- ✓ Stable planning and supplies



### Add-On Values

- ✓ All-round assisting service
- ✓ Fully customized solutions and service
- ✓ Priority to production as key accounts



***Thank You***

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HUILI  
INDUSTRY