

SINCE 1925

KEYSTONE

SAFETY ↔ CLEANROOM PRODUCTS

PURECLEAN™ 1421B TYVEK® DRAWSTRING CLOSURE AUTOCLAVE BAG WITH STEAM INDICATOR

PureClean™ Drawstring Closure Autoclave Bags are made from 1421B DuPont™ Tyvek®, which is a new grade of uncoated, untreated, flexible Tyvek® material specifically designed for pharmaceutical use in steam sterilization applications.

Keystone's PureClean™ Tyvek® material does not have a water soluble antistat agent applied to it during its manufacturing process.

- Uncoated Tyvek® on both sides for maximum breathability during sterilization without the chance of residue deposits on equipment, post sterilization
- Convenient Drawstring Closure eliminates the need for autoclave tape or the validation and use of a heat sealer
- Fast and consistent for equipment preparation area
- Strong, sealed seams eliminate sewing threads and greatly reduce particulates
- Resists tearing and punctures
- Superior microbial barrier
- Manufactured and packaged in a certified ISO 6 cleanroom
- Made in the USA
- Certificates of Conformance sent with shipment



MATERIAL SPECIFICATIONS:

Property	Comparable standard test method	Units	Nominal value (range) Tyvek® 1421B
Preliminary product specifications (English units)			
Basis weight	ASTM D3776 ¹	oz/yd ²	1.22 [1.16–1.26]
Delamination	ASTMD2724 ²	lb _f	0.08 [>0.03]
Gurley Hill porosity	TAPPI T460 ³	sec/100 cc	20 [8–36]
Preliminary product specifications (metric units)			
Basis weight	ASTM D3776 ¹	g/m ²	41 [39–43]
Delamination	ASTMD2724 ²	N	0.36 [>0.13]
Gurley Hill porosity	TAPPI T460 ³	sec/100 cc	20 [8–36]

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Property (Continued)	Comparable standard test method	Units	Typical value Tyvek® 1421B
Preliminary miscellaneous properties (English units)			
Thickness	EN ISO 534 ¹	mils	6 (0.15mm)
Tensile strength, MD	EN ISO 1924-2 ²	lb /in	7.6
Tensile strength, CD	EN ISO 1924-2 ²	lb /in	6.4
Elmendorf tear, MD	ASTM D1424	lb _f	2.4
Elmendorf tear, CD	ASTM D1424	lb _f	1.9
Hydrostatic head	AATCC TM 127 ³	in H ₂ O	44
Elongation, MD	EN ISO 1924-2 ²	%	10
Elongation, CD	EN ISO 1924-2 ²	%	15
Puncture resistance	EN 863 ⁴	lb _f	2.7
Mullen burst	ISO 2758	psi	53
Bendsten air permeability	ISO 5636-3 ⁵	mL/min	741
Microbial barrier	ASTM F1608	LRV	~4

MD = machine direction; CD = cross direction

1. Surface 2 cm², pressure 50 kPa.

2. Modified for speed, sample width 2.54 cm (1 inch).

3. Rate of use: 60 cm H₂O/min.

4. Modified for conditioning.

5. Electronic device.

Property	Comparable standard test method	Units	Typical value Tyvek® 1421B
Preliminary miscellaneous properties (metric units)			
Thickness	EN ISO 534 ¹	µm	152
Tensile strength, MD	EN ISO 1924-2 ²	N	34
Tensile strength, CD	EN ISO 1924-2 ²	N	28
Elmendorf tear, MD	ASTMD1424	N	10.6
Elmendorf tear, CD	ASTMD1424	N	8.5
Hydrostatic head	AATCC TM 127 ³	cm H ₂ O	112
Elongation, MD	EN ISO 1924-2 ²	%	10
Elongation, CD	EN ISO 1924-2 ²	%	15
Puncture resistance	EN 863 ⁴	N	12
Mullen burst	ISO 2758	kPa	365
Bendsten air permeability	ISO 5636-3 ⁵	mL/min	741
Microbial barrier	ASTM F1608	LRV	~4

MD = machine direction; CD = cross direction

1. Surface 2 cm², pressure 50 kPa.

2. Modified for speed, sample width 2.54 cm (1 inch).

3. Rate of use: 60 cm H₂O/min.

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KEYSTONE PART NUMBER	DIMENSIONS	KEYSTONE PART NUMBER	DIMENSIONS
6STK0205TD	5.08 cm x 10.16 cm	6STK1830TD	45.72 cm x 76.2 cm
6STK0404TD	10.16 cm x 7.62 cm	6STK2020TD	50.8 cm x 50.8 cm
6STK0409TD	10.16 cm x 20.32 cm	6STK2024TD	50.8 cm x 60.96 cm
6STK0416TD	10.16 cm x 40.64 cm	6STK2030TD	50.8 cm x 76.2 cm
6STK0820TD	20.32 cm x 50.8 cm	6STK2040TD	50.8 cm x 101.6 cm
6STK09-512TD	24.13 cm x 30.48 cm	6STK2224TD	55.88 cm x 60.96 cm
6STK1015TD	25.4 cm x 38.1 cm	6STK2424TD	60.96 cm x 60.96 cm
6STK1020TD	25.4 cm x 50.8 cm	6STK2436TD	60.96 cm x 91.44 cm
6STK1212TD	30.48 cm x 30.48 cm	6STK2448TD	60.96 cm x 121.92 cm
6STK1216TD	30.48 cm x 40.64 cm	6STK2844TD	71.12 cm x 111.76 cm
6STK1218TD	30.48 cm x 45.72 cm	6STK3036TD	76.2 cm x 91.44 cm
6STK1234TD	30.48 cm x 86.36 cm	6STK3636TD	91.44 cm x 91.44 cm
6STK1240TD	30.48 cm x 101.6 cm	6STK3648TD	91.44 cm x 121.92 cm
6STK1246TD	30.48 cm x 116.84 cm	6STK3660TD	91.44 cm x 152.4 cm
6STK1248TD	30.48 cm x 121.92 cm	6STK4848TD	121.92 cm x 121.92
6STK1624TD	40.64 cm x 60.96 cm	6STK4860TD	121.92 cm x 152.4 cm