



ISO 9001:2015, ISO14001:2015 & ISO 45001:2018
Certified Company



CORPORATE

Natural Capsules limited – NCL was founded in 1993 at Bangalore, India. NCL is manufacturer of Two Piece Hard Gelatin Capsule Shells & Hard Cellulose Capsules (HPMC or Veg). NCL is a Public Limited Company listed on Mumbai Stock Exchange, India. Today, NCL serves Pharmaceuticals & Nutraceutical companies all over the world with focus to create healthier world.

Since inception, NCL has taken a Holistic approach to provide a quality product and hence has evolved and strengthened its endeavors by constantly innovating to ensure the highest levels of product efficacy. NCL has extended measurable advantages to the Pharma fraternity and hence is a trusted partner of major Pharmaceutical and Nutraceutical manufacturing companies. NCL focus on the success of our customers not only with a portfolio of industry-leading quality products but also with a range of services that can help launch new products and support existing lines successfully.

NCL has the state of art manufacturing facilities located in Bangalore & Pondicherry with manufacturing capacity of more than 22 billion capsules per annum. NCL supplies to almost all domestic major pharmaceutical manufactures and exports to more than 38 countries in all major regions across the continents.

NCL have increased the production capacities by 60% since 2020. We have renovated our Bangalore plant and made it into a state of art manufacturing facility. NCL have already added 6 new High Speed machines and installation of another 4 more production lines are in pipeline. In our Pondicherry facility we have increased production capacity by refurbishing our current production lines and converting them into High Speed machines.

Mission Statement

Natural Capsules believes in a mission to constantly innovate and produce products that are in outcome of responses received from the market as well as customers. Natural Capsules assures to provide the Highest Quality Products on a consistent basis both to its National and International customers. “NCL truly believes in Relating Technology to Drug Delivery Systems and its innovations.”

MILESTONES

- 1993 – Company was incorporated
- 1995 – Production started on the first capsule line in Bangalore Plant (total 3 Lines)
- 2001 – VG Caps - Hard Cellulose Capsules was launched
- 2003 – Stared Production at Pondicherry plant with 7 production Lines
- 2008 – Expansion of Infrastructure for adding Additional machines in Pondicherry Plant.
- 2013 – Expansion completed for Additional machines – total 16 Lines production started
- 2013 – State-of-the-art Quality Control Laboratory functional
- 2017 - Enhancement of technology in existing machines to increase production capacity in Pondicherry Plant
- 2019 – Installation of India's first HIGH SPEED capsule manufacturing machine producing 5 million capsules per day.
- 2020 - Expansion of Infrastructure for adding Additional machines in Bangalore Plant and installed 2 more HIGH SPEED machines
- 2021- Added 3 more HIGH SPEED machines

Planned to add 4 more HIGH SPEED machines during the year 2022.

Achieving milestones frequently is NCL's motto. NCL further enhanced its manufacturing facility to 22 billion capsules per annum by installing 7 new “High Speed” Manufacturing Lines (5 million Capsules /machine/24 hrs). Currently NCL have 22 capsule manufacturing lines at both the locations. NCL is planning to add further capacities to meet the burgeoning demand from its Pharmaceutical/Nutraceutical customers from many parts of the world and India.

Nature has always been an integral part of NCL's innovations. The Research and development team of NCL achieved a major milestone in 2001 by manufacturing Cellulose Capsules (From Plant origin). Cellulose Capsules are manufactured using HPMC (Hydro Propyl Methyl Cellulose) through proprietary process. These capsules are branded as VG-Caps, with a registered trade mark.



PRODUCTS

NCL's constant endeavor to research & meet customer specific requirement has resulted in manufacture of a wide range of capsules. The cellulose capsules and newly introduced variants form a part of NCL's niche products. Advantages of Two piece Capsules for your formulations :

- ✦ Easy to formulate new products as Empty Capsules are proven drug dosage delivery system.
- ✦ Empty capsules are more suitable to hold powders, pellets, granules, mini tablets with or without powder, semi-solid blended formulations and its combinations.
- ✦ Filling empty capsules is a simple process and a wide variety of filling machines are easily available as per to your filling blend requirements.
- ✦ Empty capsules are available in a wide range of colour shades and sizes.
- ✦ Empty capsules can be printed with different printing messages giving more aesthetic and unique identification to the respective product.
- ✦ Filled capsules is one of the most preferred dosage form by the patients compared to the other dosage forms because filled capsules are easy to swallow, do not smell (odourless) and also tasteless.

1. HARD GELATIN CAPSULES

NCL's facility of dedicated manufacturing lines adopts stringent procedures to manufacture empty Hard Gelatin Capsules.

Each of the manufacturing line is housed as an independent unit to eliminate the risk of cross contamination. NCL offers its customers BSE, TSE free capsules made of SRM free gelatine.

Hard Gelatin Capsules are manufactured with conformity to Indian Pharmacopoeia (IP) and are available in different sizes like 00, 0e1,0, 1,2,3 & 4.

2. HARD CELLULOSE CAPSULES

NCL's Hard Cellulose Capsules are identified with the name "VG-Caps" and are manufactured from HPMC (Hydroxy Propyl Methyl Cellulose) purely a plant origin. These capsules are chemically stable even at low humidity levels and do not foster bacterial growth.

VG-Caps are extremely suitable for filling formulations, which are of hygroscopic nature and high moisture sensitivity. VG-Caps are from 100% plant origin and hence satisfy the vegetarian, religious and cultural requirements of customers.

3. CAPSULES -with different characters / properties :

- **BSE/TSE RISK FREE CAPSULES:** These Capsules are specially manufactured using Bovine Bone gelatin which is specially manufactured at EDQM (European Directorate for the Quality of Medicines & Healthcare) certified gelatin manufacturing units in India
- **PRESERVATIVE FREE CAPSULES:** These Capsules are specially manufactured without using any preservatives. These capsules are used as per to your formulation blend or regulatory registration requirements.
- **SLS FREE CAPSULES:** These Capsules are specially manufactured without using SLS (Sodium Lauryl Sulphate) in the manufacturing process of empty hard gelatin capsules. These capsules are used as per to your formulation / medicine blend requirements.
- **PEARL CAPSULES:** These Capsules are made from silver sheen pigments. Pearl / Metallic capsules are available in attractive shades which are more aesthetic in nature and that match the typical marketing requirements.
- **STICK FREE CAPSULES:** These Capsules, are specially manufactured and these are one of the new drug delivery system innovations. These capsules are made for Dry Powder Inhaler (DPI) products.
- **NATURAL PIGMENT CAPSULES:** These Capsules are made from natural pigments & dyes like chlorophyll, beetroot, marigold etc., suitable for customers who do not consume synthetic dyes.
- **FAST RELEASE CAPSULES:** These Capsules can quickly dissolve once they are swallowed. These capsules are one more innovation of new drug delivery systems into body. These capsules help for the faster absorption of the medicine into the body.



SERVICES

- ✦ NCL helps you to identify right colour shades for your capsule formulations meeting your regulatory requirements..
- ✦ NCL offers to manufacture most of the colour shades as mentioned in the Pantone colour shade card. (www.pantone.com)
- ✦ NCL offers services in selecting optimal formulation dosage as per to the size of the capsules.
- ✦ NCL offers services in selecting different fills for your formulation (Pellets, Powder and mini tablet with Powder, Semi-solids, gels and liquids)
- ✦ NCL offers printing on the capsules with Linear Style Print / Circular Style Single Ink print / Circular Style Double Ink printing.
- ✦ NCL can print any of the below information on the capsule.
 - A. Company Name / Company Logo
 - B. Product Name / Product Logo
 - C. Ingredient details / Ingredient Dosage

FACILITIES

NCL's State of Art manufacturing facilities have following features :

- ✦ Isolated & dedicated manufacturing lines for manufacturing Empty Hard Gelatin capsules in sizes like 00, 0e1, 0, 1, 2, 3 & 4 and Hard Cellulose capsules in size 0
- ✦ Capsules are transferred through Ventury Pipelines and sorted online through Automatic Diametrical sorting machines.
- ✦ Purified Water (USP/NF - WFI grade) is used in the manufacturing process to avoid any kind of bacterial growth.
- ✦ A continuous and dedicated effort of the R&D team ensures development of innovative ideas & implementation of those ideas.
- ✦ All utilities and critical equipment monitored through Building Management System Software.
- ✦ Ultra modern laboratory equipments are installed to monitor incoming materials quality and ensuring quality assurance for all the manufactured materials like Empty Hard Gelatin Capsules.
- ✦ Stability Chambers have been installed to continuously monitor the product behaviour as per ICH guideline.
- ✦ Latest printing machines are used to perfectly print on the capsules in Linear style, Circular Style with Single Ink and Circular Style with Double Ink.

CERTIFICATIONS

WHO-GMP certified

EU-GMP WC certified – WC-0398

USDMF – 18357, 18358 & 18359

Canadian DMF – 2012-139

ISO 9001:2015, ISO14001:2015 & ISO 45001:2018

Halal certified – 0200 & 0201

Kosher certified – NCL112021P



NATURAL CAPSULES LIMITED

- ✦ Constantly pursuing innovation.
- ✦ State of art, modern, automatic, GMP compliant facilities having location advantages.
- ✦ Extensive marketing networks both in Domestic & International markets.
- ✦ A unique solution provider offers products from conception to the finished product.
- ✦ Integrating to expand in various geographic locations to meet the ever increasing demand from pharma markets.
- ✦ Focused at enhancing the share holder's value.
- ✦ Second Largest Capsule Manufacturer in India.
- ✦ Govt. of India recognized In-house R&D center.



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