

# A breakthrough technology for flow chemistry

**KHIMOD**  
ALCEN



## KEY COMPETITIVE ADVANTAGES OF OUR REACTORS



**Safe handling**  
*of hazardous liquids and gas*



**Temperature**  
*from -80 °C up to 800 °C*



**Pressure**  
*up to 200 Bar*



**Ability to use**  
*fixed bed catalysts*



**High modularity**

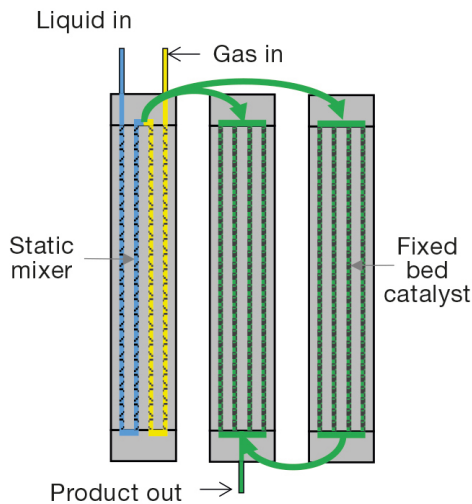


**Competitive cost**  
*at high scale*

## MAIN FEATURES OF KHIMOD FLOW REACTORS

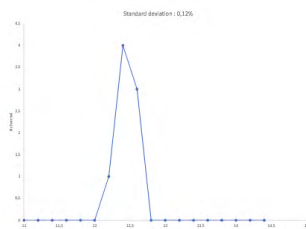
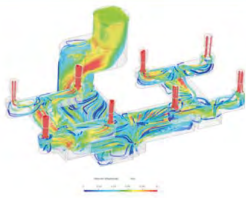
- Monobloc metal reactors (stainless steel, Hastelloy...)
- Double network of reactive and thermic regulation channels
- Outstanding heat exchange capacity
- Reactive channels: cylindrical, diameter: 6mm
- Thermic regulation channels: 2 x 3mm
- Line of 5 reactors, with an identical design, from lab to industrial scale
- Production capacities from 0.3 kg/hour to 250 kg/hour
- Easy to open and to clean, no clogging even with precipitates

**WITH KHIMOD, UNLOCK YOUR CHEMICAL POTENTIAL**

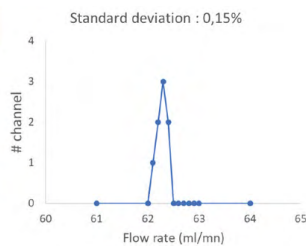
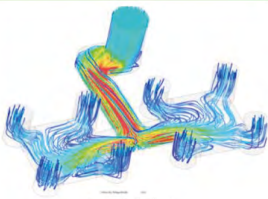


## Liquid gas reaction - 8 channels

### Liquid flow



### Gas flow



## VERSATILE CONFIGURATION, EASILY MODIFIED BY CHANGING END CAPS

- Numbering-up, a popular strategy in flow chemistry
- Tuning the flow for each channel is a critical step
- Proprietary designed manifold in the end-cap
- Well balanced flow rates - CFD simulations:
  - Liquid flow rate balanced at  $\pm 2,7\%$  ( $3\sigma$ )
  - Gas flow rate balanced at  $\pm 0,45\%$  ( $3\sigma$ )
- Manifold easy to disassemble and to clean

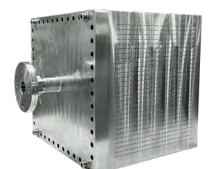
## SPECIFIC SET-UP TO USE FIXED BED CATALYSTS

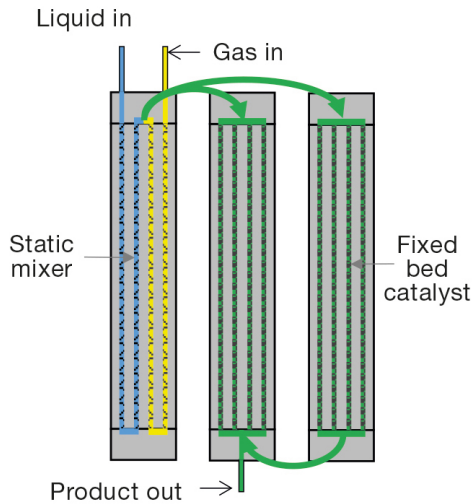
- Catalyst particle size: 200 – 600  $\mu\text{m}$ 
  - Catalyst maintained by a screen & frames
  - Other option: use catalytic static mixer
- Collaboration with many catalysts suppliers

## SIZE AND CAPACITIES

	K1	K2	K3	K4	K5
<b>Application</b>	Kilolab scale	Pilot scale	Industrial scale	Industrial scale	Industrial scale
<b>Capacity / HER *</b>	0,3 to 4 kg/hour	18 kg/hour	44 kg/hour	78 kg/hour	240 kg/hour
<b>Inner volume / HER</b>	0,008 to 0,1 l	0,5 l	1,2 l	2,2 l	7 l
<b>Capacity / HER *</b>	0,3 to 3,6 m	0,3 to 18 m	0,3 to 36 m	0,3 to 75 m	0,3 to 235 m
<b>Number of channels</b>	12	64	144	250	784

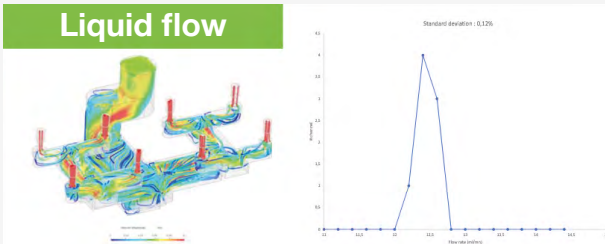
\* Capacity based on a 20s residence time, a 20% weight concentration and OEE at 90 %



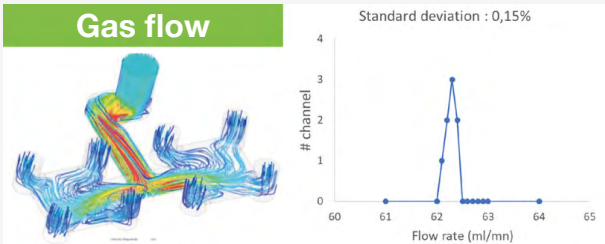


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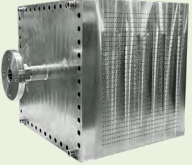
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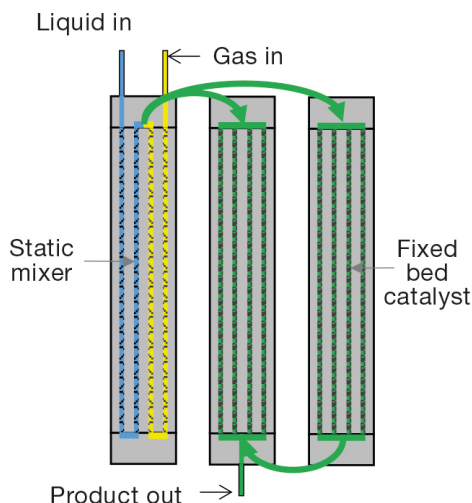


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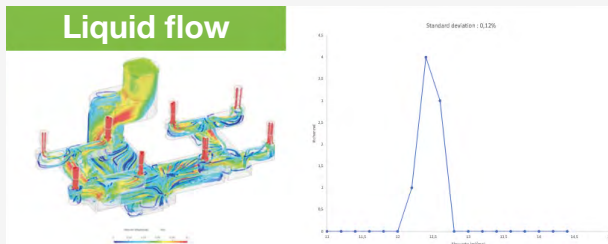
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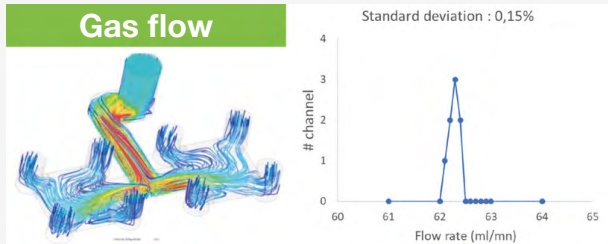


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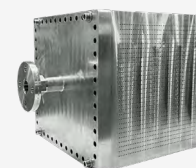
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