

# Alpex

A high quality formulation development and manufacturing company

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Alpex Pharma is a pharmaceutical company focused on the development and commercial manufacture of effervescent and rapidly dissolving ODT (fast melt) as well as extended release products.

Our predominant focus is the development of solid dosage forms to deliver drugs directly into the oral cavity in order to potentially improve both the bioavailablity of the drug as well as patient compliance and convenience to it.

Effervescent Products
Fizzy and buffered solution



Orally Disintegrating Tablets

Mouth soluble tablets



Extended-Release Tablets
Prolonged release up to 12 hours



Effervescent Granular In Sachets
Ready soluble and dispersible



## **R&D Projects**

Alpex Pharma has undertaken extensive development activities for third parties. It also identifies product opportunities and develops them internally for different third party clients.



# High Quality Service Offering with Strong Oral Solids Technology Platforms

## Design

Feasibility & Pre-Formulation

API research and optimization of dosages, delivery and proof-of-concept

## Develop

- Formulation & Product Development
- Manufacturing of clinical batches and clinical supply under GMP guidelines
- Proper dosage and delivery form identification
- Analytical development (chemistry and microbiology)
- Validation of the analytical methods
- Clinical supply
- · Scaling-up
- Technology transfer
- Stability studies under ICH conditions
- Manufacturing of regulatory batches
- Regulatory packaging documentation
- Cleaning validation including microbiology
- Contract Lab for chemistry and microbiology



## Commercialize

Product Registration & Global Regulatory Affairs

• Manufacturing of regulatory batches with regulatory support services throughout the product lifecycle

Commercial Manufacturing & Global Export

- Logistics and world-wide export of pharmaceutical products from Switzerland
- Global distribution networks established over the past 30 years: Europe, US, South America, Asia and Australia

## **Pharma Registered Products**

### **Effervescent Tablets**

Project	Strength	Dosage form	Indication	
N-Acetylcysteine	200 mg & 600 mg	Effervescent Tablets	Mucolytic	
Fentanyl Citrate	100-200-400-800 mcg	Buccal tablets	Analgesic (Narcotic)	
Tramadol & Paracetamol	37.5 mg & 325 mg	Effervescent Tablets	Analgesic (Narcotic)	
Paracetamol 1000	1000 mg	Effervescent Tablets	Analgesic NSAID	Alpex
N-Acetylcysteine	0.5 g & 2.5 g	Effervescent Tablets	Paracetamol Poisoning	Altridexamol 1000mg Effervescent Tablets Paracetamol 33 COTERVISCENT AMENT
Phentermine HCl	15 mg, 30 mg & 40 mg	Extended Release	Obesity	e de salet. 1 e linea de la companya de salet de la companya de la
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#### **Effervescent Granular Sachets**

Project	Strength	Dosage form	Indication	
Calcium & Vit D <sub>3</sub>	1000 mg & 880 IU	Effervescent granular	Osteoporosis	Calcium en Vitamine D3 Alpex 1000mg/880 IE.
Macrogol 3350 & electrolytes	13'750 mg	Granular	Laxative	Calcium en Vizaniza DS Apez (000 mg/850 IB, Bruisgramlant  Calcium en Vizaniza DS  Calcium en Vizaniza  Apez (000 mg/850 IB, Bruisgramlant  Apez (000 mg/850 IB, Bruisgramlant
N-Acetylcysteine	600 mg	Granular	Mucolytic	Canada Siller Ca
Sevelamer	0.8 g & 2.4 g	Granular	Hypocalcemia	APE APE

## Orally Disintegrating Tablets (ODT)

Project	Strength	Dosage form	Indication	
Meloxicam	7,5 mg & 15 mg	ODT	Arthritis	
Phentermine HCl	15 mg, 30 mg & 37.5 mg	ODT	Obesity	

## Swiss boutique pharma company with more than 30 years experience

- Narcotics license for import, handling and export of controlled substances
- EMEA & FDA Approved | Swiss Medic EU-GMP Certified
- Global Exporter

