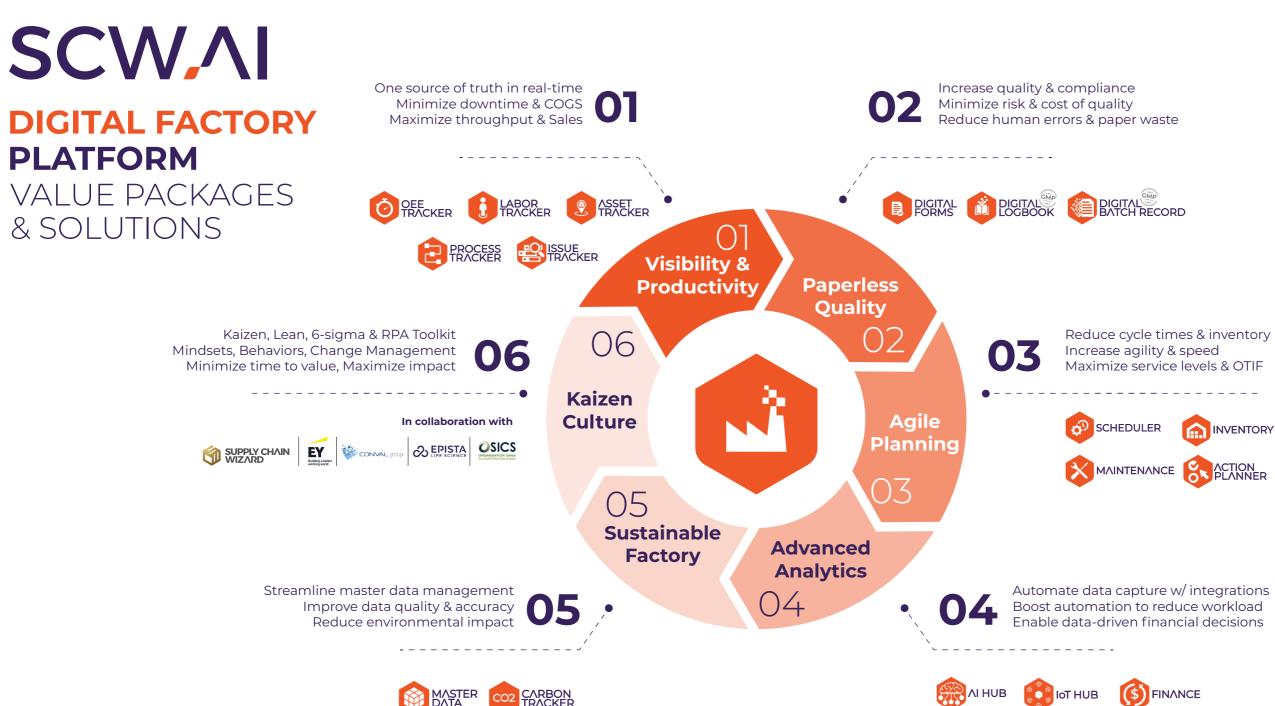
SCW.

## Digital Factory Platform

Building the Operating System for Self-Driving Factory & Supply Chain









## Visibility & Productivity



## **Digital Factory Platform:**

## Value Proposition:

- One source of truth in real-time  $\bigcirc$ 
  - Minimize downtime & COGS ⊘
- Maximize throughput & sales 🛛 🛇

"Digital Factory has helped present more accurate downtime metrics than we were previously tracking. This has allowed for driven actions to be put in place and monitored. The company is constantly updating their trackers as well to better improve customer use."

## Catalent.

**Idle**Time



## top use cases





 $\cdot$  Line digital performance mgt.

 $\cdot$  Real-time OEE & downtime tracking

 $\cdot$  Shift tracking/handover, WO performance

 $\cdot$  Root cause analysis & trend analytics





 $\cdot$  Asset location & status visibility

Asset utilization analytics

Asset investment planning (hoppers, bins)
Asset-specific smart alerts



 $\cdot$  Monitor issues affecting productivity

- Issue frequency tracking & reporting
- $\cdot$  Issue categorization: safety, quality, ops...etc.
- $\cdot$  Issue resolution and problem solving

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- $\cdot$  Labor performance management
- · Labor location & status visibility
- · Labor overtime tracking & management
- Labor utilization analytics



- $\cdot$  Process analytics & visibility
- $\cdot$  Changeover time reduction
- $\cdot$  Digital work instructions & checklists
- $\cdot\,\text{New}\,\text{hire}\,\text{onboarding}\,\text{training}$

## Combination Use Cases

- Skill matrix & labor experience mgt.
- $\cdot {\sf Tier} \, {\sf management} \, \& \, {\sf problem} {\sf -solving} \, {\sf support}$
- $\cdot$  Work Order readiness visibility
- $\cdot$ Bottleneck identification & resolution

## Paperless Quality

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# SCW.^I

## **Digital Factory** Platform:

## Value Proposition:

- Increase quality & compliance  $\bigcirc$
- Minimize risk & cost of quality  $\bigcirc$

\*\*\*\*

Reduce human errors & paper waste  $\bigcirc$ 

"We were able to capture SOP requirements in smart forms. Retrieving and reporting original data resulted in time reduction of ~85%. The flexibility and user friendliness of Digital Logbook is very very positive."

### **ThermoFisher** SCIENTIFIC

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## top use cases



 $\cdot$  Gemba walk, line audit & checklists mgt.

 $\cdot$  Non-GMP shop floor observation recording

 $\cdot$  Paperwork reduction with custom forms

Intelligent data gathering w/smart forms



Capturing & reporting logs digitally
Archiving and analyzing logbook data
Document management & version control
Approval routing & daily task management



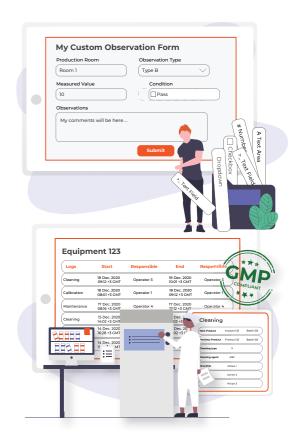
 $\cdot$  E2E Batch record lifecycle tracking & reporting

 $\cdot$  Document management for master batch record

 $\cdot\,\mathsf{GMP}$  audit trail and investigation support

Batch release process & alert management

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## Combination Use Cases

- Annual product reviews
- $\cdot$  Batch release decision support
- $\cdot$  Anomaly detection & risk management
- $\cdot \, {\sf Real-time \, feedback \, \& \, OOS \, management}$

## Agile Planning

# SCW.AI

## **Digital Factory** Platform:

## Value Proposition:

- Reduce cycle times & inventory  $\bigcirc$ 
  - Increase agility & speed  $\bigcirc$
- Maximize service levels & OTIF ⊘

top use cases





 $\cdot$  Production work order scheduling

 $\cdot$  Schedule adherence (plan vs. actual) report

 $\cdot$  Visual scheduling and real-time monitoring

• Scenario planning & site KPIs calculations



Maintenance work order planning & visibility
Usage-based vs. time-based maintenance
Reliability analytics (MTTF, MTTR, FMEA)
Asset replacement / CAPEX strategy

"SCW has been great in terms of being the right technology partner with us. With the right technology we are establishing the right digital transformation processes."





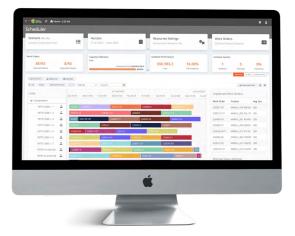
Material & WIP inventory tracking

- $\cdot$  Expiry management & product hold alerts
- $\cdot$  BOM, version & routing management
- $\cdot$  Inventory levels vs. targets reporting (RM, WIP)

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- $\cdot$  Action item planning for continuous improvement
- Action plan (owner, due date, status) visibility
- · Action recommendations to recurring issues
- Action vs. impact correlation tracking



### Combination Use Cases

- Production & labor scheduling optimization
- $\cdot$  Predictive maintenance w/ risk alerts
- $\cdot$  Maintenance crew performance
- $\cdot$  Work Order readiness planning

## Advanced Analytics

# SCW.^I

## **Digital Factory** Platform:

## Value Proposition:

Automate data capture w/integrations  $\,\oslash\,$ 

- Boost automation to reduce workload  $\, \oslash \,$
- Enable data-driven financial decisions  $\, \oslash \,$

\*\*\*

## top use cases



Computer vision based line status tracking
Scheduling optimization algorithms/heuristics
Anomaly detection (e.g., master data, logbook)
Warnings/violations (e.g., scheduling)



Data collection automation w/ IoT sensors
Auto-pilot with OPC/PLC tag integration
Advanced auto-pilot w/ multi-sensor checks
Custom integration & automation logic

"I am very impressed with the speed and flexibility of SCW. We do not want our teams to keep programming dashboards or reports, we want them to focus on improvements. SCW team is a great partner in this regard. They are very fast and responsive to our changing requirements."





Micro-stop analysis & reporting

 $\cdot$  Bayesian predictions on WO durations

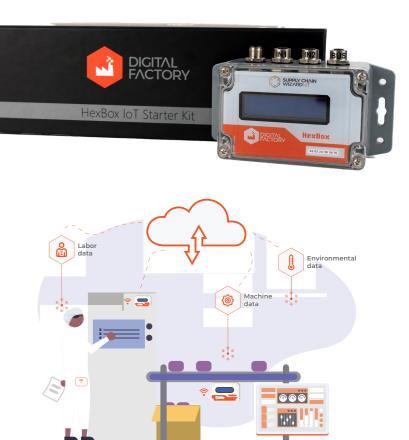
Value & savings tracking

 $\cdot$  Budget vs. forecasted performance

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- Budget vs. actual COGS
- Product vs. batch level profitability
- Variance tracking & analysis
- $\cdot$  Throughput time / Cycle time & COGS reporting



## Sustainable Factory



## **Digital Factory** Platform:

## Value Proposition:

- Streamline master data management  $\, \oslash \,$ 
  - Improve data quality & accuracy 🥥
  - Reduce environmental impact  $\, \oslash \,$

"SCW Digital Factory system allows us to track historical performance and implement meaningful changes that have an impact to improved performance. I like that the system is maintained by SCW, and not by our internal team. We selected SCW because we wanted a system that is continuously improving."





## top use cases

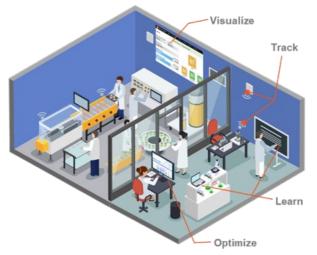


- · Dynamic master data management
- · Data quality metrics reporting
- $\cdot$  Data validation checks & alerts
- Missing data & reconciliation checks



 $\cdot$  Annual budget / COGS standards setting

- $\cdot$  User adoption & effectiveness analysis
- $\cdot$  Continuous review of planning parameters
- $\cdot$  Data quality alerts & role-based reports



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- $\cdot$  Carbon footprint impact calculation
- Net-zero target progress tracking
- · Carbon impact reporting by product/dept.
- · Other sustainability/ESG metrics reporting

Idence (%)	
	Catalog Speed (Master Data)
Set -+ 8% confidence	1 kg/min
Set 14	1 kg/min
Set I	150 ppm
Set =	50 ppm
Set 	80 ppm
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Kaizen Culture





## **Digital Factory Platform:**

### Leading Pharma Consulting **Companies around the World**



Value Proposition:

⊘ Kaizen, Lean, 6-sigma & RPA Toolkit O Mindsets, Behaviors, Change Management Ø Minimize time to value, Maximize impact





**Digital Factory Strategy** & Roadmap Design



Digital Factory Maturity & Gap Assessment



Digital Factory ROI / **Business Case** 



Digital Transformation Leadership Training





Process Improvement Lean / Six-sigma Projects



Kaizen Workshops



Advanced Analytics & Reporting



Smart Automation w/ RPA











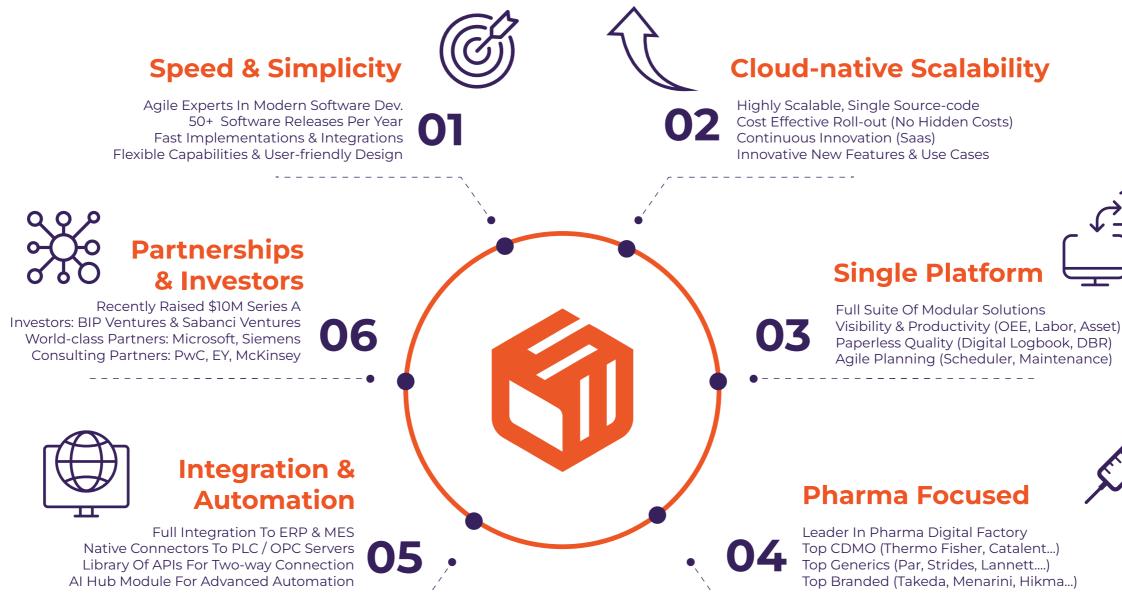
Pilot Project Design & Delivery



Roll-out PMO Change Management

## WHY SCW, AI?

### A Winning Partnership for Pharma Factory of the Future











#### Atlanta, USA Office

2513 Shallowford Rd. Bldg 200 Suite 252 Marietta, GA 30066

窗 [+1] 404 457 2950

#### Berlin, Germany Office

🔗 Handjerystr. 2, c/o Bahtli, 12159 Berlin

窗 [+49] 173-3870032

### Izmir, Turkey Office

O Cumhuriyet Bulvarı No:86 Konak, Izmir, TURKEY

중 [+90] 232 415 8169

☑ info@scw.ai

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