



**MABION**

**Your Biologics CDMO**

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## About Us

**With a history spanning 17 years, Mabion has a wealth of experience in developing and manufacturing of biologic drugs, allowing us to meet the needs and requirements of the most demanding clients. Along with extensive bioanalytical capabilities and expertise in sterile manufacturing, packaging and serialization, we offer complete, end-to-end CDMO services.**

**Our Quality Management System, covering GMP, GLP, GCP and ISO, has been inspected by multiple authorities, assuring that services delivered by Mabion satisfy all regulatory requirements.**

MABION

# FACILITIES

## Konstantynów Łódzki Facility

Mariana Langiewicza 60 Str., 95-050 Konstantynów Łódzki, Poland

### GMP, ISO-certified

<b>Manufacturing</b>	Clinical, Commercial
<b>Development</b>	Process, Analytical methods
<b>Analytics</b>	Analytical/QC services for GMP/non-GMP product testing, incl. Cell Based Assays
<b>Quality</b>	
<b>Regulatory</b>	

## Łódź Facility

Fabryczna 17 Str., 90-344 Łódź, Poland

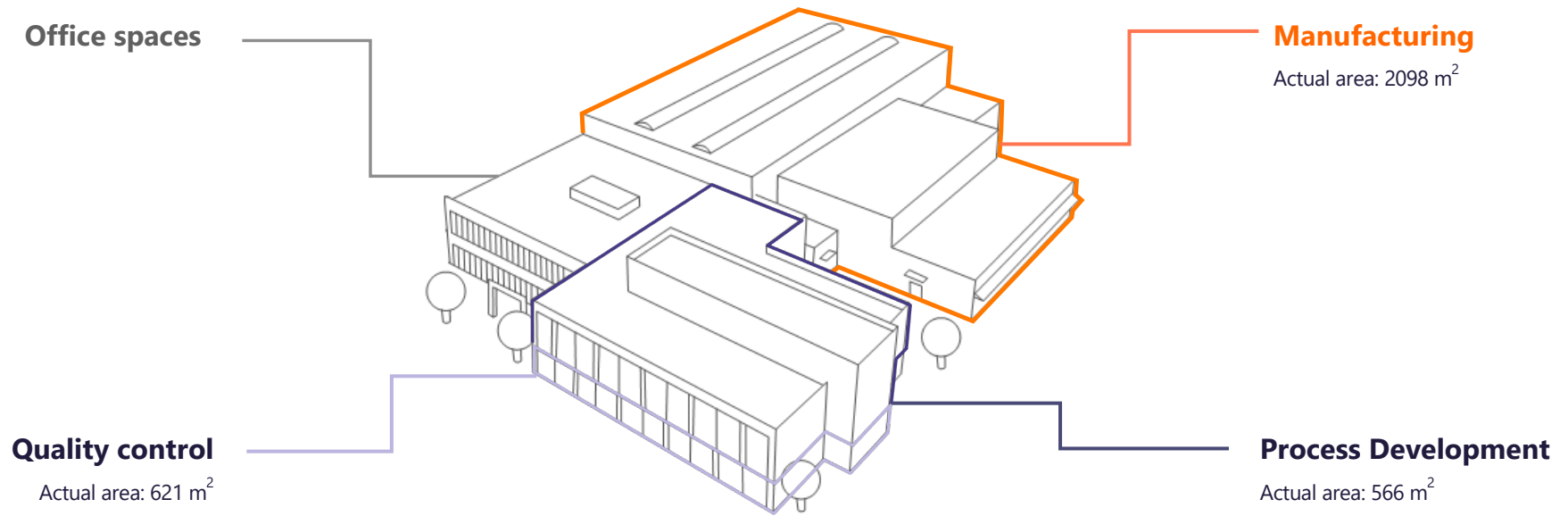
### GLP-certified

<b>Bioanalytical studies</b>	PK, PD, Immunogenicity; BSL-II labs
<b>Clinical trials</b>	Design, Operational support

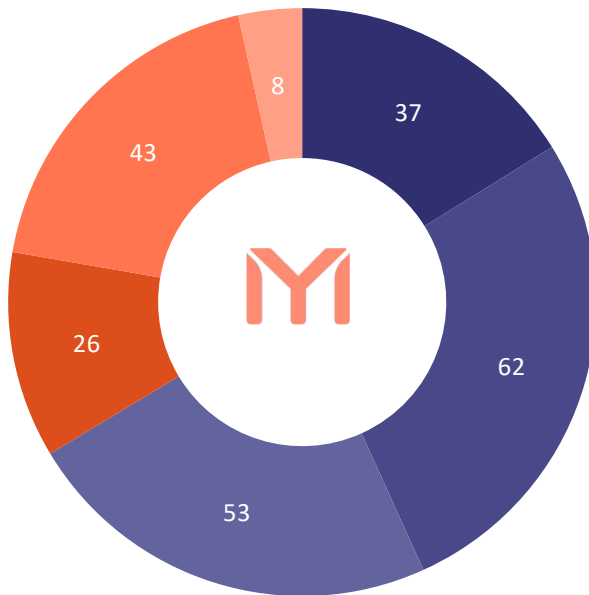
**Warsaw** 1,5 h from airport to HQ



## LAYOUT of Konstaktyńów Łódzki Facility (HQ)



## Team - 229 FTE's



37



Development

62



QC / QA / QP / Regulatory

53



Manufacturing /  
Supply and Logistics

26



Maintenance / IT

43



Administration / Finance / Board

8



Business Development /  
Project Management

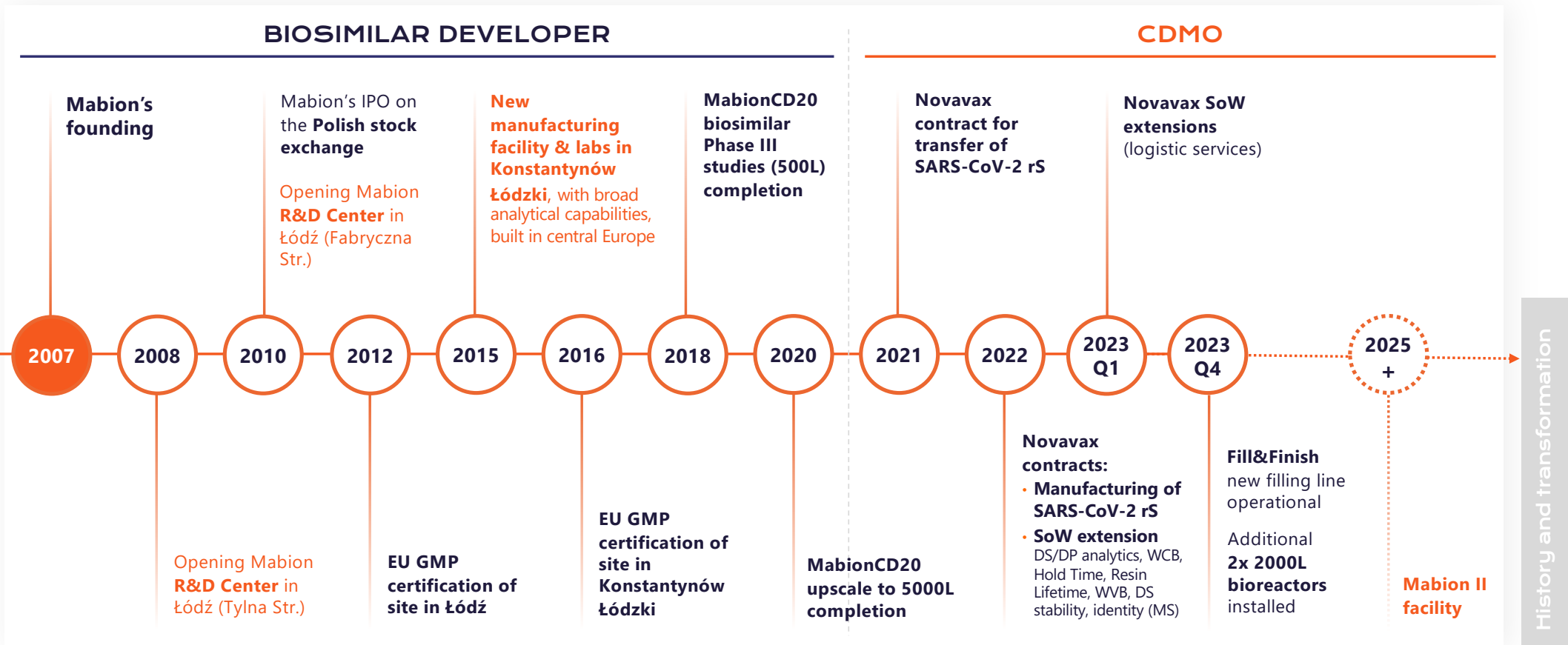




**MABION**

**History & Transformation  
into CDMO**

# History and future of Mabion



History and transformation

# MABION

## By developing own biosimilar products in the past, Mabion has acquired key competencies and assets, building an integrated biopharmaceutical company

Thanks to these key competencies and assets, Mabion seized a market opportunity and since 2021 has been transforming into a CDMO



We have developed advanced competencies in biologic drug technology using cell lines and monoclonal antibody engineering for **development, manufacture and control of biosimilars**



We have developed effective processes that allow us to systematically obtain products of **high quality** within agreed timelines



We have achieved a high level of integration and we offer a **broad spectrum of services** in the areas of protein development, analytics and manufacturing, as well as consulting and regulatory advisory services



We have a **dynamic team with strong interdisciplinary experience**, competence to operate under GLP/GMP and an open approach ('can do' attitude)



We have **modern analytical and manufacturing assets** located in the EU (Poland)



We operate in compliance with the highest quality standards in the industry: **GMP, GCP, GLP, ISO**

**building competence and resources**

**2007**

**2021**

**transformation into a biologics CDMO**

**2024**

We have validated our competencies and we have begun to monetise the resources we have built through our first commercial collaboration







**MABION**

**Biologics CDMO**

**Quality**

Quality systems operating at Mabion include **EU-GMP** for manufacturing (since 2012), **GLP** for bioanalytical studies (since 2012) and **ISO**.

Mabion QMS was built following EudraLex vol. 4 principles.

As a result, robust **GMP** processes have been established, ready to accommodate any Client's quality requirements, including compliance with the **US FDA cGMP**

**Mabion's  
QMS**

## Current Mabion facilities regulatory status – GMP, GLP, GCP and ISO compliance

Konstantynów Łódzki



Good Manufacturing Practice (GMP)

- Good Manufacturing Practice (GMP) is a system for ensuring that products are consistently manufactured and controlled according to quality standards
- It is designed to minimize the risks involved in pharmaceutical production that cannot be eliminated through testing the final product
- **GMP certificate was granted in April 2017 for Konstantynów Łódzki facility - Scientific and Industrial Complex of Medical Biotechnology** (Previously, in November 2012, for the Research and Development Centre in Łódź)



ISO

- Mabion holds three **ISO certificates**: 14001:2015 environmental, ISO 45001:2018 work safety regulations, ISO 50001:2018 energy management
- Audits were performed by **independent** certified specialist **SGS Polska / SGS UK / SGS Italy**
- Certificates were issued in 2023 for **3 years period**



Good Laboratory Practice (GLP)

- GLP defines a set of rules and criteria for quality system management of research laboratories in order to ensure the trustworthiness of laboratory data, including bioanalytical data from clinical studies and preclinical studies during drug development
- **Mabion was granted GLP certificate in March 2014 and has been continuously re-certified every 2 years (recent GLP certificate is from 2024)**
- Holding this certificate indicates that studies and analyses carried out at Mabion meet high international quality standards



Good Clinical Practice (GCP)

- GCP defines the rules that constitute the international quality standard for clinical trials involving humans
- Compliance with GCP standards guarantees credibility and authenticity of the data collected during clinical trials
- **All trials conducted by Mabion to date have been in accordance with GCP**

Łódź

## Mabion audits and inspections history

- > Since its founding in 2007, Mabion has passed multiple inspections and audits demonstrating compliance with **GMP, GLP** and **GCP** practices as well as **ISO 9001** and **ISO 14001/45001/50001** standards.
- > Quality assurance is subject to rigorous and continuous improvement through internal and external audits.
- > **Mabion became GMP and GLP compliant in 2012.** No critical findings were ever identified.



**11**

**GMP**  
inspections



**8**

**GLP**  
inspections



**1**

**GCP**  
inspection\*



**5**

**ISO**  
audits



**9**

**GMP**  
audits

\* Including 2 inspections performed at sites participating in a clinical study sponsored by Mabion.





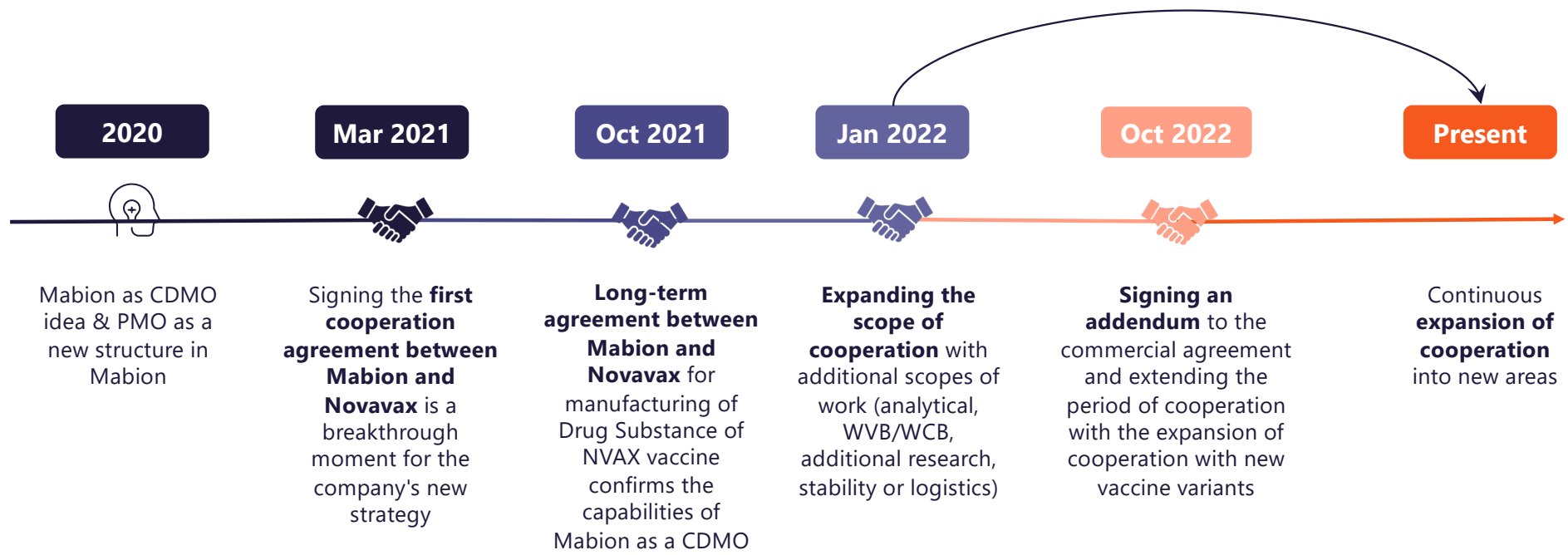
MABION

**Biologics CDMO**

Novavax case study



## A path from an idea to becoming a company providing commercial services in diverse biotechnology fields



## Notable accomplishments in the Novavax lab-scale, analytics and process transfer

Mabion successfully finalized the feasibility phase during which the Novavax protein production process was transferred and scale-up to our facility **within 3 months and ahead of schedule.**

During this period, Mabion has accomplished:



Successful  
lab-scale batches



Successful  
full-scale batches



Transfer of DS  
release testing  
analytical  
methods



Generation of  
> 100 documents  
(SOPs, summary  
reports, etc.)



The entire process,  
from agreement  
signing to the final  
report and client  
approval,  
**took 30 weeks**

## Notable accomplishments in the Novavax manufacturing of drug substance for COVID-19 vaccine

Novavax - Mabion Commercial production is a success with further extension of the scope of cooperation as well as future business development activities. Mabion has been able to adjust the work and schedule for Novavax's needs in short term and jointly solve process and analytical challenges.

Batch success rate and manufacturing schedule adherence per value stream and production suite were assessed on **100% in the KPI Analysis** performed by Novavax.

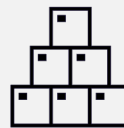
### Until now, Mabion has accomplished:



**100% successful engineering and transfer batches**



**Successful completion of PPQ batches**



**GMP production of DS of SARS-CoV-2 in 2,500L scale started**



**No failed batches and safety events**



**KPI scorecard review showed no safety events, great batch success rate and schedule adherence**

## Mabion – A trusted CDMO partner

The best testimony to our quality and reliability as CDMO is the **recommendation issued by Novavax** based on a 3-year history of **successful collaboration on the protein COVID-19 vaccine**.

”

*„Mabion demonstrated flexibility and a high level of customer focus at the time when the Omicron variant arrived, as they managed to swiftly adapt the manufacturing process to the production of a modified vaccine antigen. This seamless transfer of technology and prompt commencement of the production for a new variant highlighted Mabion's agility and technical prowess.“*

”

”

*„(...) based on the outstanding results of our cooperation, we can enthusiastically recommend Mabion as a trusted and reliable CDMO for the development and manufacturing of vaccines. The exceptional capabilities, state-of-the-art technologies and commitment to quality make Mabion an invaluable partner for any company wishing to outsource their key process.“*

”

”

*„Mabion is fully capable of delivering this wide panel of services, while continuing to demonstrate a high level of professionalism and unwavering commitment to quality.“*

”



**MABION**  
Biologics CDMO

Your End-to-End  
Biologics CDMO Partner

Drug Substance  
Manufacturing

Gene To Vial:  
End-to-End  
Clinical Service

Analytics

Fill & Finish

Process  
Development

Cell Line  
Development  
& Banking





**MABION**  
Biologics CDMO

# Services

Drug Substance  
Manufacturing

Fill & Finish

Process  
Development

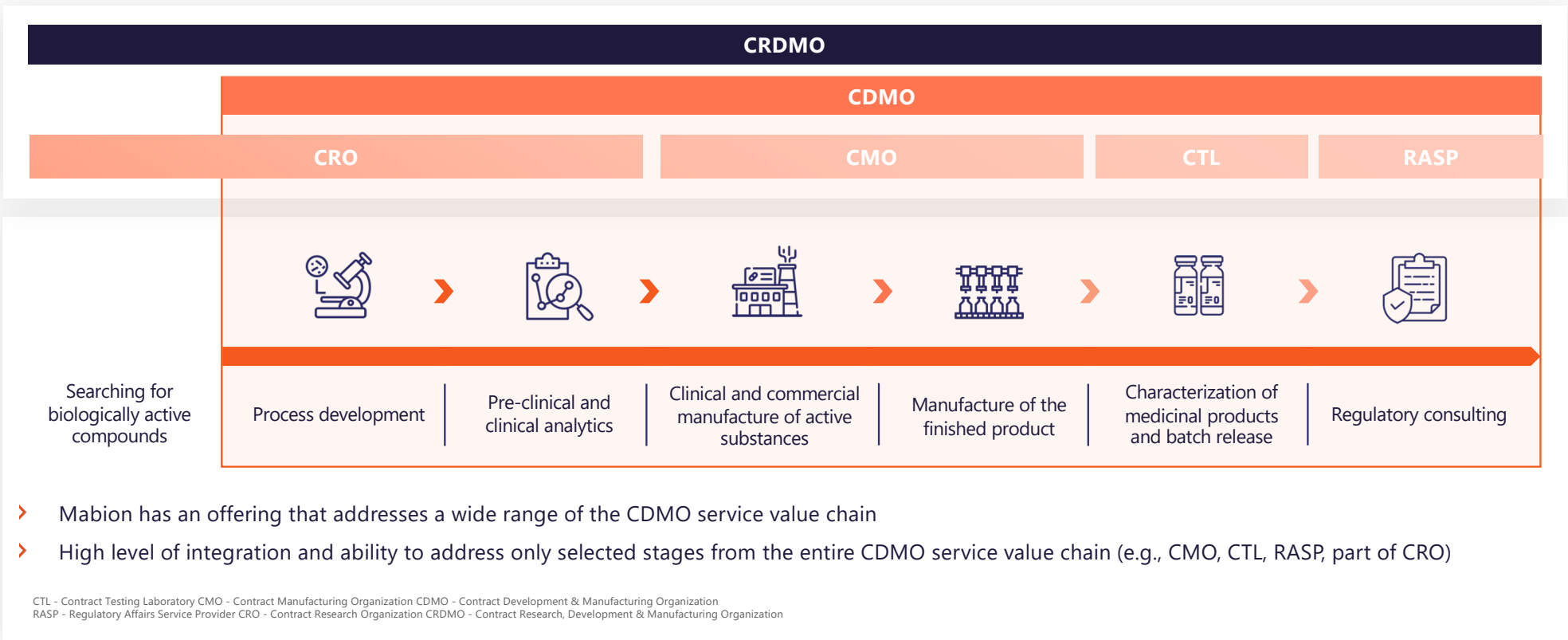
Gene to vial:  
End-to-end  
Clinical Services

Analytics

Cell Line  
Development &  
Banking

## Mabion offers a comprehensive portfolio of services for a wide range of biological products

As an integrated CDMO, Mabion offers a full range of services, with a focus on recombinant protein technologies and antibody format, within which Mabion has all needed assets and is ready to execute commercial orders



## Project Management



With every project entrusted to Mabion, comes a **dedicated project manager**. This committed person ensures that your project is given the utmost attention.

Our approach to **project management** is the key component of Mabion's commitment to provide a **world-class, customer-oriented outsourcing experience**. By fulfilling this commitment, we are capable of delivering the **top-quality services at competitive prices**.

## Drug Substance Manufacturing

Fill & Finish

Gene to Vial: End-to-End Clinical Service

Process Development

Analytics

Cell Line Development & Banking

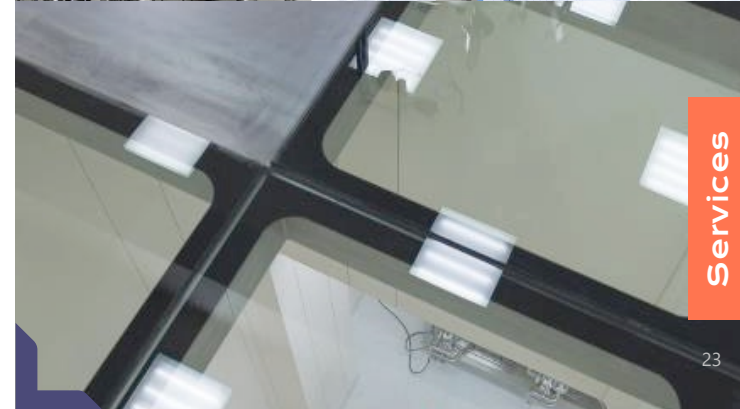
# Drug Substance Manufacturing

## UPSTREAM PROCESS

- Mammalian & insect cell cultures
- 2 x 2000 L, 2 x 200 L, 2 x 50 L stirred-tank, single-use bioreactors from Cytiva
- 2 x 2500 L and 4 x 250 L orbital shaking bioreactors
- Medium & supplements preparation and storage capacity

## DOWNSTREAM PROCESS

- Separation technologies (depth filtration & centrifugation)
- Affinity chromatographies Ion-exchange chromatographies
- Ultra/diafiltration
- Nanofiltration
- Sterile filtration
- Formulation
- Buffer preparation



Drug Substance  
Manufacturing

### Fill & Finish

Gene to Vial: End-to-End  
Clinical Service

Process Development

Analytics

Cell Line Development  
& Banking

## Fill & Finish

- Automated filling line
- Automated product inspection
- Secondary packaging
- Product storage and transportation
- Serialization





Drug Substance  
Manufacturing

Fill & Finish

**Gene to Vial: End-to-End  
Clinical Service**

Process Development

Analytics

Cell Line Development  
& Banking

## Gene to Vial: End-to-End Clinical Service

- › Cell Banking
- › Process development
- › Analytical development
- › DS manufacturing
- › Fill & Finish
- › Suite of services tailored to the project



Drug Substance  
Manufacturing

Fill & Finish

Gene to Vial: End-to-End  
Clinical Service

**Process Development**

Analytics

Cell Line Development  
& Banking

# Process Development

- › Upstream process development
- › Downstream process development
- › Process space & process characteristics
- › Process scale up
- › Analytical methods development & validation
  - › Structural assays
  - › Physicochemical assays
  - › Biological/functional assays
- › Comparability & similarity assessment
- › Reference standard establishment
- › Clinical and pre-clinical analytics development



Drug Substance  
Manufacturing

Fill & Finish

Gene to Vial: End-to-End  
Clinical Service

Process Development

### **Analytics**

Cell Line Development  
& Banking

## **Analytics**

- › Drug Characterization Services
  - › Physiochemical Analytics
  - › Structural Analytics
  - › Biological Analytics
  - › Clinical and Preclinical Analytics
- › GMP release testing
- › QC testing of intermediate product, drug substance, drug Product, reference product
- › Analytical methods development and validation
- › Comparability and Similarity studies
- › Characteristics of reference standard
- › Long term, accelerated and stress stability study
- › Environmental monitoring



Drug Substance  
Manufacturing

Fill & Finish

Gene to Vial: End-to-End  
Clinical Service

Process Development

Analytics

**Cell Line Development  
& Banking**

## Cell Line Development & Banking

- › Cell Line Development
  - › Clone Selection
  - › Stable and highly productive monoclonal cell line
  - › Culture medium optimisation
- › Non-GMP Research Cell Banks
- › cGMP Master Cell Banks
- › cGMP Working Cell Banks





Thank you 

**MABION**

**SCIENTIFIC AND INDUSTRIAL COMPLEX FOR  
MEDICAL BIOTECHNOLOGY**

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Click here to watch a video presenting Mabion:



Link: <https://www.youtube.com/watch?v=2hzQl5ZGyxk&t=2s>