

AENOVA CAPABILITIES

As a leading global contract manufacturer and development service provider with 14 production sites in Europe and the USA, we offer extensive capabilities for Steriles, Semi-Solids, Solids and Packaging.

Solids & Softgels – Bulk

Sites	BAA	COR	GRO	KIL	KIR	LAT	MRB	MST	RBG	SIS	TIM
Tablets											
Immediate Release			●			● ³	●	● ¹	● ¹	●	●
Controlled Release			●			● ³	●	● ¹	● ¹	●	●
Film Coated			●			● ³	●	● ¹	● ¹	●	●
Sugar Coated			●					● ¹	● ¹	●	●
Bilayer										●	
Chewables/Lozenges/Oral Dispersible Tablets			●			●	●			●	●
Effervescent Tablets	●						●			●	
Hard Gel Capsules											
Powders/Granulates				●		● ³	●		● ¹	●	●
Pellets (Designed Release)				●			●		● ¹		
Tablet in a Capsule							●				
Mini/Micro Tablets							●		● ¹		
Film Coated							●		● ¹	●	●
Dry Powder Inhalation (micro-dosed capsules)											
								● ²			
Powders/Granulates for Oral Solutions											
Powders/Granulates	●		●			●				●	
Effervescent Powders/Granulates	●									●	
Orally Disintegrating Tablets											
			●				●	●	●	● ⁷	●
Gummies											
		●									
Soft Capsules											
Soft Gelatine Capsules		●			● ¹						
Vegetarian Softgel Capsules		●			● ⁸						
Bioavailability Enhancing Technologies											
Hot Melt Extrusion										●	
Bulk Lyophilization									● ¹		
Lipid Based Formulations		●			●						
Animal Health⁴											
	●		●		●	● ⁵		●	●		
Controlled Substances											
	●		●		●		●	●	●	●	●
Occupational Exposure Limits (µg/m³)											
OEB 1 (10,000 to 1,000)	●	●	●		●	●	●	●	●	●	●
OEB 2 (1,000 to 100)	●	●	●		●	●	●	●	●	●	●
OEB 3 (100 to 10)	●	●	● ⁶	●	●	●	● ⁶	●	●	●	● ⁶
OEB 4 (10 to 1)					●	● ⁶		●	●		
OEB 5 (1 to 0.01)					●			●	●		

Solids & Softgels - Bulk

¹ Including High Potent APIs

² Only High Potent APIs

³ Including anti-infectives (BetaLactams)

⁴ If API common to Human Health except otherwise indicated (see footnote AH)

⁵ Dedicated plant for Animal Health products incl. Parasitizides

⁶ Molecule dependent

⁷ Includes Template Inverted Particles

⁸ Available 2025

Steriles

⁹ API must also be used for human application (exception intramammary syringes at LAT)

¹⁰ Powder filling into vials for cephalosporins & penicillins only

Site Abbreviations

BAA – Bad Aibling	KIR – Kirchberg
CAR – Carugate	LAT – Latina
COR – Cornu	MRB – Marburg
FKB – Feldkirchen	MST – Münster
GRB – Greensboro	RBG – Regensburg
GRO – Gronau	SIS – Sisseln
KIL – Killorglin	TIM – Tittmoning

Steriles

Sites	LAT
Aseptic Processing	
	●
Terminal Sterilization (amps/vials)	
	●
Small Molecule	
	●
Biologics (up to BSL 2)	
	●
Occupational Exposure Limits (µg/m³)	
OEB 1 (10,000 to 1,000)	●
OEB 2 (1,000 to 100)	●
OEB 3 (100 to 10)	●
OEB 4 (10 to 1)	
OEB 5 (1 to 0.01)	
Betalactams: Penicillin	
Sterile Powder for Injection	●
Sterile Liquid Vials	●
Sterile Intramammary Syringes	●
Tablets, Capsules, Dry Powders	●
Betalactams: Cephalosporin	
Sterile Powder for Injection	●
Sterile Intramammary Syringes	●
Animal Health⁹	
	●
Controlled Substances	
	●
Glass Vials - Liquid	2R-10R
Plastic Vials - Liquid	2R-10R
Glass Vials - Powder Filling	5-250ml ¹⁰
Prefilled Syringes (glass & plastic)	0.5ml-10ml
Glass Cartridges	to be evaluated
Intramammary Syringes - AH	5,7,12ml

Semi-Solids & Liquids

Sites	CAR	FKB	GRO	RBG
Suppositories/Vaginal Ovules				
Plastic (ie. PVC/PE)	●		●	
Foil (ie. Alu/PE)	●		●	
Creams/Ointments/Gels				
Bottles				●
Pumps	●			●
Drops				●
Jars	●			
Sachets				
Tubes	●	●		●
Liquids (Non Sterile)				
Emulsions	● ⁵	● ¹		●
Suspensions	●			●
Bottles	●			●
Nasal Sprays	● ²			● ²
Droppers	●			●
Pumps	●			●
Foams	● ⁶	● ⁶		
Hormones				
	● ³	● ³		●
High Potent				
		●		●
Animal Health⁴				
	●	●		
Controlled Substances				
		●	●	
Occupational Exposure Limits (µg/m⁵)				
OEB 1 (10,000 to 1,000)	●	●	●	●
OEB 2 (1,000 to 100)	●	●	●	●
OEB 3 (100 to 10)	●	●		●
OEB 4 (10 to 1)	●	●		●
OEB 5 (1 to 0.01)	● ⁷			

Semi-Solids & Liquids

- ¹ Bulk only, no packaging (alcohol content up to 30%)
- ² Not pressurized
- ³ Only corticosteroids
- ⁴ API must also be used for human application
- ⁵ Including flammables (ATEX area)
- ⁶ Bulk only (pressurization performed externally)
- ⁷ Molecule dependent

Solids - Packaging

- ⁸ Multi-Tablet Blister
- ⁹ Pouching
- ¹⁰ Manual fill
- ¹¹ External Partner

Solids - Packaging

Sites	BAA	CAR	COR	FKB	GRB	GRO	KIR	LAT	MRB	MST	RBG	SIS	TIM
Tablets													
Bottles					●	●			●	●	●		●
Blisters	● ⁸				●	●		●	● ⁸	● ^{8/9}	●	●	●
Strips	●							●				●	
Sachets	●				● ¹⁰							● ¹¹	
Tubes	●								●			●	
Hard Gel Capsules													
Bottles					●	●			●	●	●		●
Blisters	● ⁸				●	●		●	● ⁸	● ^{8/9}	●	●	●
Dry Powder Inhalation (micro-dosed capsules)													
Combination packaging (incl. device)										●			
Powders/Granulates for Oral Solutions													
Strips	●											●	
Sachets	●							●				● ¹¹	
Bottles						●		●					
Softgel Capsules													
Bottles			●		●	●			●	●	●		●
Blisters	● ⁸		●		●	●	●		● ⁸	● ^{8/9}	●	●	●
Clinical Trial Supply													
CT Packaging					●	●		●	●	●	●	●	
CT Blinding & Distribution						●							

Aenova Holding GmbH

Berger Straße 8 - 10
82319 Starnberg
Germany

✉ info@aenova-group.com

🌐 www.aenova-group.com

