

Drug Product Services

Development & Manufacturing





Oral Solid Dose (OSD) & **Non-Sterile Specialty Dosage Forms**

CordenPharma offers drug product development & manufacturing services for Oral Solid Dose (OSD) and other non-sterile specialty dosage forms for all phases from clinical development through commercialization.

All of our sites are equipped with automated primary & secondary packaging lines (bottles, blisters, sachets, rectal) with full labeling & serialization.

Our capabilities include:

- → Conventional processing technologies (wet & dry granulation, fluid bed)
- Tablets (standard, mini-tablets)
- Capsules (powders, pellets, minitablets)
- Aesthetic & enteric coating
- Compounding (mixing, homogenizing)
- Equipment for non-sterile liquids, emulsions & rectal dosage forms

Technology / Capability	Ettingen (CH)	Fribourg (CH)	Lisbon (PT)	Plankstadt (DI
Dosage Forms				
→ Tablets		•	•	•
→ Capsules		•	•	•
→ Non-sterile Liquids, Suspensions, Drops	•	•	•	
→ Rectal Dosage Forms	•			
Unique Manufacturing Processes				
→ Hot Melt Extrusion		-		•
Packaging				
→ Bottles - OSD		•	•	·····
→ Blisters	•	•	•	•
→ Sachets			•	
→ Bottles - Liquids (incl. drops, sprays)	•	•	•	
→ Rectal (enemas, suppositories)	•			



Sterile Dosage Forms

CordenPharma provides development & manufacturing of injectable dosage forms for all phases from clinical development through commercialization using Aseptic & Terminal Sterilization technologies and an extensive range of packaging services.

Our capabilities include:

- Solutions
- **Emulsions**
- Lyophilized powders

The injectable manufacturing site Corden-Pharma Caponago (IT) consists of 2 large facilities, equipped with multiple filling lines, and integrated with automated inspection & packaging systems, including serialization.

Additionally, we offer full R&D support for formulation and analytical development, ranging from early clinical to commercial registration of injectable liquid & lyophilized drug products, including state-of-the-art Lipid NanoParticle (LNP) formulation capabilities.

Technology / Capability	Terminal Sterilization	Aseptic	R&D
Dosage Forms			
→ Ampoules	•	_	
→ Vials	•	•	•
→ Pre-Filled Syringes (PFS))	•	•
→ Cartridges	•	•	•
Technology			
→ Liquid	•	•	•
→ Emulsion	•	_	•
→ Lyophilization		•	•
→ Suspension			•
LNP Formulation			
→ Formulation Developmen	nt	•	•
→ Manufacturing		•	
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